BASE-LINE

2nd Half, 1989

CONTINUOUS BASE-LINE STUDY (MODIFIED)
(MILL LINERBOARD DATA FOR JUL-AUG, SEP-OCT, NOV-DEC, 1989)

Project 2694-1

Report One-Hundred Six

A Progress Report
to
THE CONTAINERBOARD AND KRAFT PAPER GROUP
OF THE
AMERICAN PAPER INSTITUTE

March 1, 1990

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BASE-LINE
2nd HALF, 1989

THE INSTITUTE OF PAPER SCIENCE AND TECHNOLOGY

Atlanta, Georgia

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(MILL LINERBOARD DATA FOR JUL-AUG, SEP-OCT, NOV-DEC, 1989)

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THE INSTITUTE OF PAPER SCIENCE AND TECHNOLOGY
Atlanta, Georgia

CONTINUOUS BASE-LINE STUDY (MODIFIED)
(MILL LINERBOARD DATA FOR JUL-AUG, SEP-OCT, NOV-DEC, 1989)

SUMMARY

PART I: SUMMARY OF MOISTURE CONTENT DATA
(JUL-DEC, 1989)

Linerboard Grade Wt.		MOISTURE CONTENT, % JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	7.0	6.8	6.9
	Min.	4.6	4.6	3.6
	Ave.	5.6(11)	5.5(14)	5.5(16)
33 Lb.	Max.	7.1	6.7	7.0
	Min.	4.1	4.2	4.2
	Ave.	5.8(22)	5.6(22)	5.7(25)
38 Lb.	Max.	7.0	7.0	6.8
	Min.	5.5	5.5	5.4
	Ave.	6.0(14)	6.0(14)	6.0(14)
42 Lb.	Max.	7.1	7.0	6.9
	Min.	4.8	5.1	4.3
	Ave.	6.0(34)	6.0(33)	5.9(36)
69 Lb.	Max.	7.6	7.6	7.4
	Min.	5.6	5.5	5.5
	Ave.	6.4(23)	6.5(22)	6.4(23)
90 Lb.	Max.	8.2	8.5	7.4
	Min.	5.8	5.6	5.8
	Ave.	6.6(13)	6.6(13)	6.5(14)

Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

Part II: SUMMARY OF ADJUSTED BASIS WEIGHT, DATA
(JUL-DEC, 1989)

Linerboard Grade Wt.		ADJUSTED BASIS WEIGHT, Lb/M sq ft JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	26.8	26.8	27.3
	Min.	25.4	25.9	25.7
	Ave.	26.1(13)	26.3(16)	26.3(18)
33 Lb.	Max.	34.1	34.6	34.5
	Min.	32.4	32.6	32.5
	Ave.	33.3(25)	33.4(25)	33.3(29)
38 Lb.	Max.	39.2	42.1	39.1
	Min.	38.1	37.8	37.5
	Ave.	38.5(16)	38.6(17)	38.3(16)
42 Lb.	Max.	43.3	43.2	43.2
	Min.	41.4	41.3	41.2
	Ave.	42.3(38)	42.3(38)	42.3(40)
69 Lb.	Max.	70.9	70.9	70.9
	Min.	67.3	67.0	67.4
	Ave.	69.4(26)	69.3(26)	69.3(26)
90 Lb.	Max.	92.2	91.9	91.9
	Min.	62.3	62.4	62.5
	Ave.	88.1(13)	88.2(14)	88.6(14)

Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

Part III: SUMMARY OF CALIPER, DATA
(JUL-DEC, 1989)

Linerboard Grade Wt.		CALIPER, Mil JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	8.5	8.5	8.6
	Min.	6.9	6.6	6.6
	Ave.	7.6(13)	7.6(15)	7.6(18)
33 Lb.	Max.	11.2	11.0	10.9
	Min.	8.7	8.8	8.4
	Ave.	9.7(25)	9.6(25)	9.6(29)
38 Lb.	Max.	11.3	11.9	12.0
	Min.	9.9	8.1	10.0
	Ave.	10.8(16)	10.7(17)	10.8(16)
42 Lb.	Max.	13.0	16.3	12.9
	Min.	10.8	10.7	10.2
	Ave.	11.8(38)	11.9(38)	11.7(40)
69 Lb.	Max.	20.2	20.4	20.4
	Min.	14.1	17.2	16.7
	Ave.	18.9(26)	19.0(26)	18.9(26)
90 Lb.	Max.	25.5	26.0	26.2
	Min.	17.0	18.0	17.5
	Ave.	23.8(13)	24.0(14)	23.8(14)

Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

Part IV: SUMMARY OF BURSTING STRENGTH, DATA
(JUL-DEC, 1989)

Linerboard Grade Wt.		BURSTING STRENGTH, psig JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	85.0	87.0	83.0
	Min.	66.0	66.0	66.0
	Ave.	73.2(13)	73.2(16)	74.2(17)
33 Lb.	Max.	103.0	103.0	96.0
	Min.	80.0	80.0	81.0
	Ave.	87.7(25)	88.9(25)	87.9(28)
38 Lb.	Max.	106.0	113.0	118.0
	Min.	90.0	91.0	93.0
	Ave.	97.1(16)	100.9(17)	99.7(15)
42 Lb.	Max.	120.0	125.0	139.0
	Min.	100.0	99.0	99.0
	Ave.	106.9(38)	107.2(38)	107.4(39)
69 Lb.	Max.	174.0	178.0	164.0
	Min.	128.0	127.0	129.0
	Ave.	147.4(26)	148.1(26)	145.8(25)
90 Lb.	Max.	212.0	208.0	202.0
	Min.	19.0	123.0	127.0
	Ave.	163.4(13)	176.7(14)	177.9(14)

Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

Part V: SUMMARY OF CD RING CRUSH, DATA
(JUL-DEC, 1989)

CD RING CRUSH, lb

Linerboard Grade Wt.		JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	46.0	52.0	49.1
	Min.	33.0	29.0	28.5
	Ave.	38.0(7)	40.7(10)	41.2(10)
33 Lb.	Max.	72.0	80.0	72.0
	Min.	46.0	46.0	46.0
	Ave.	58.1(13)	58.6(15)	57.6(17)
38 Lb.	Max.	80.8	89.0	89.0
	Min.	55.0	58.0	57.0
	Ave.	70.0(13)	73.8(13)	69.8(10)
42 Lb.	Max.	101.0	94.0	118.0
	Min.	62.0	66.0	67.0
	Ave.	79.5(20)	79.6(22)	81.8(23)
69 Lb.	Max.	151.0	147.0	147.0
	Min.	107.0	112.0	106.0
	Ave.	126.0(14)	128.2(15)	128.8(17)
90 Lb.	Max.	189.0	188.0	193.0
	Min.	149.0	139.0	144.0
	Ave.	167.1(7)	159.0(6)	168.3(6)

Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

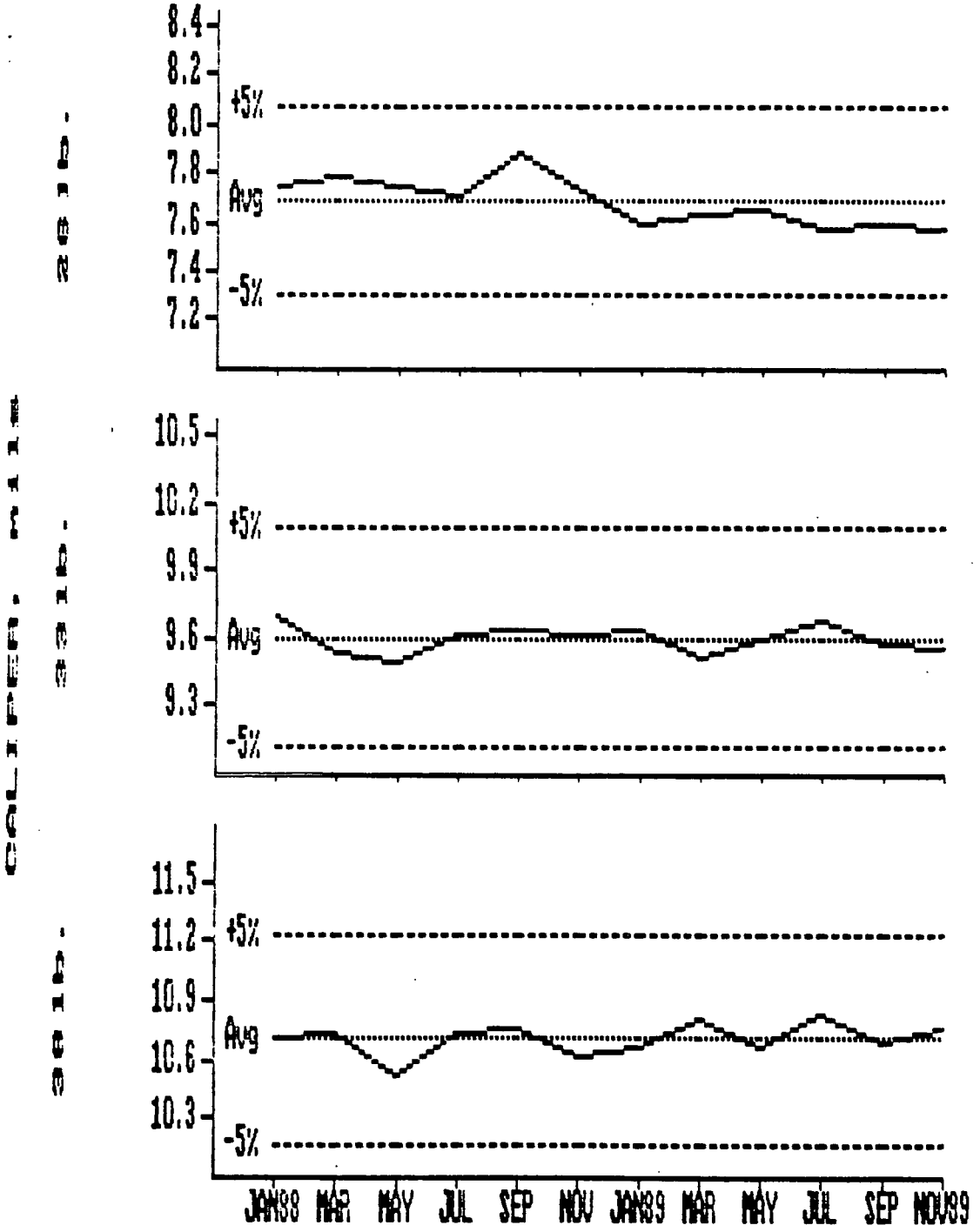
Part VI: SUMMARY OF CD STFI, DATA (JUL-DEC, 1989)

CD STFI, lb/in

Linerboard Grade Wt.		JUL-AUG	SEP-OCT	NOV-DEC
26 Lb.	Max.	15.5	14.0	15.0
	Min.	10.8	10.9	11.9
	Ave.	13.4(6)	12.8(7)	12.9(7)
33 Lb.	Max.	19.0	18.0	20.5
	Min.	12.4	14.5	13.8
	Ave.	16.2(14)	16.1(12)	16.8(11)
38 Lb.	Max.	20.0	26.6	22.8
	Min.	17.1	17.8	18.2
	Ave.	18.7(7)	20.0(7)	19.8(6)
42 Lb.	Max.	23.0	25.3	24.2
	Min.	17.8	18.0	18.9
	Ave.	20.2(20)	21.0(16)	21.0(15)
69 Lb.	Max.	34.7	35.0	35.9
	Min.	28.4	28.6	28.3
	Ave.	31.7(12)	32.1(11)	32.5(9)
90 Lb.	Max.	47.0	46.4	45.0
	Min.	29.0	26.3	28.9
	Ave.	41.0(7)	40.8(7)	39.8(6)

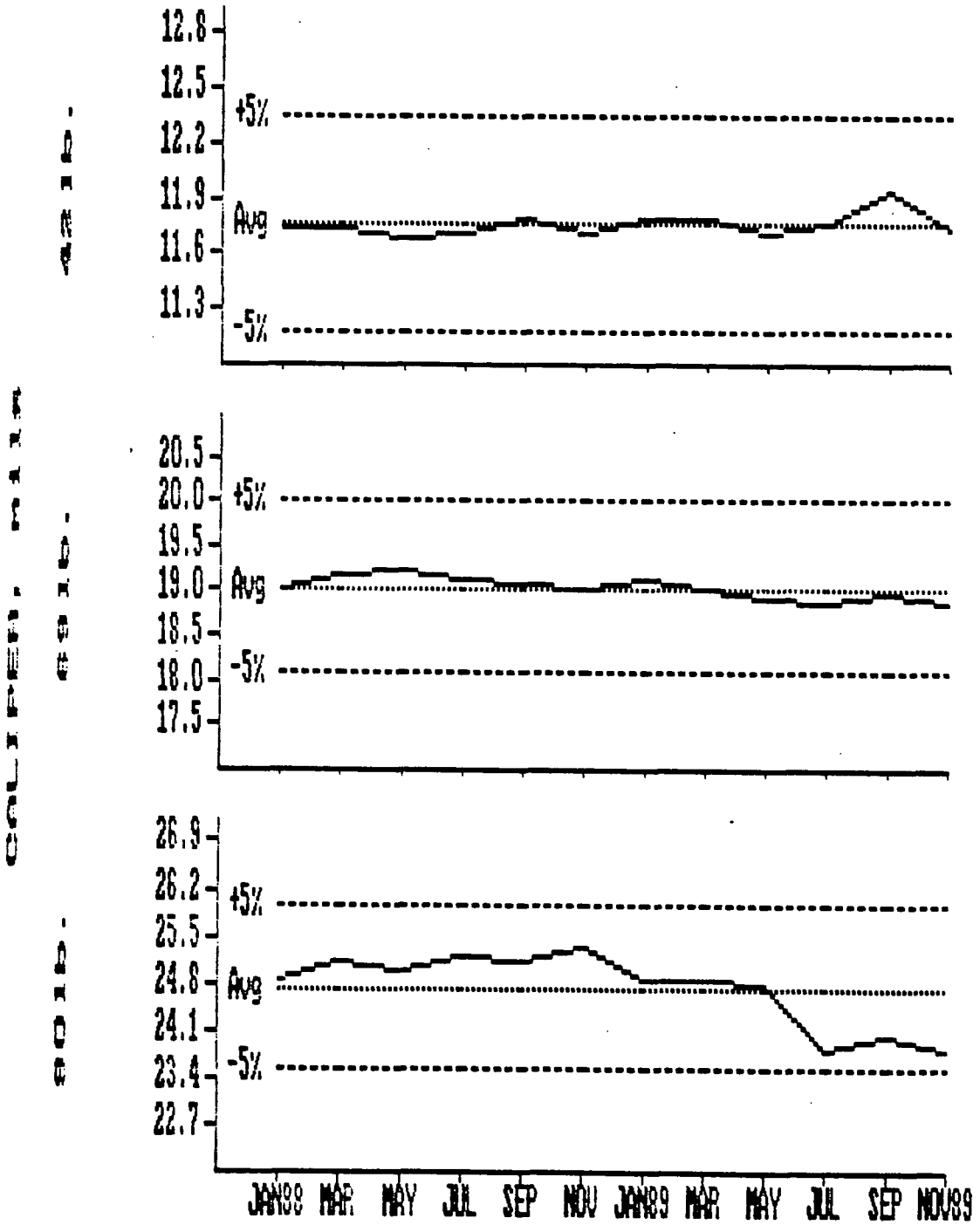
Max. and Min. values are current machine averages.
Ave. is current F.K.B.G. average, number of machines is indicated in parentheses.

TWO YEAR TREND PLOT FOR CALIPER, mils



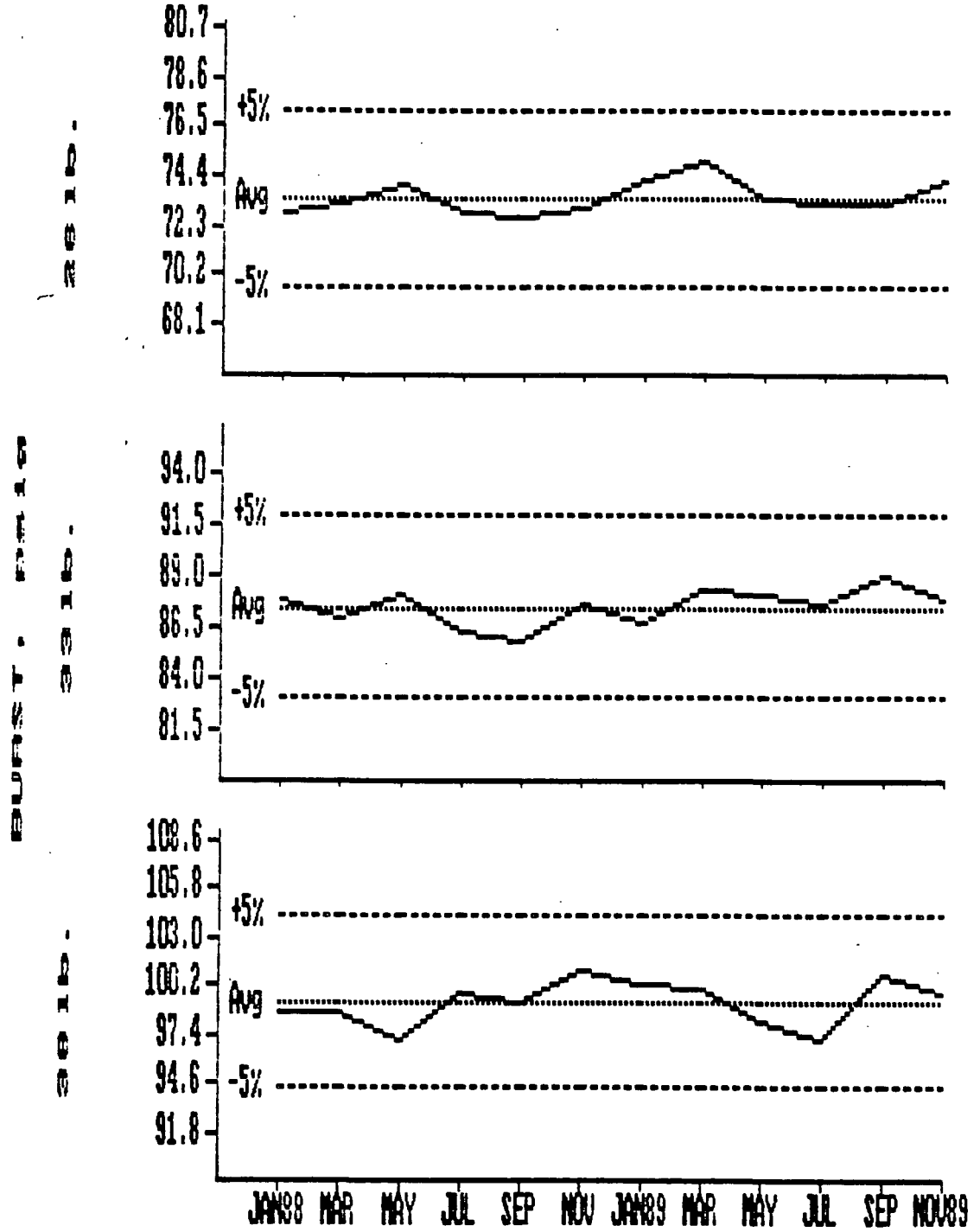
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR CALIPER, mils



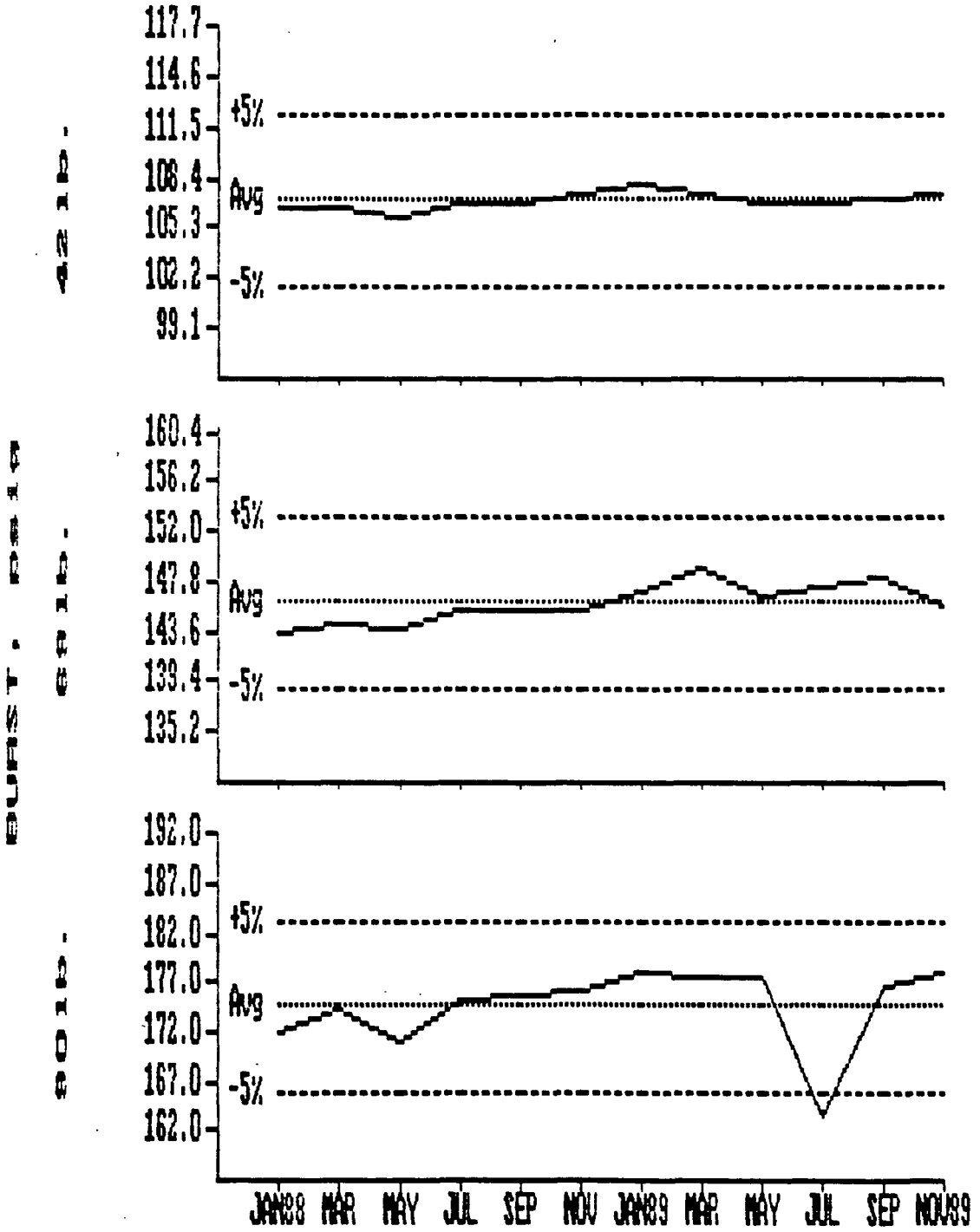
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR BURST, psig



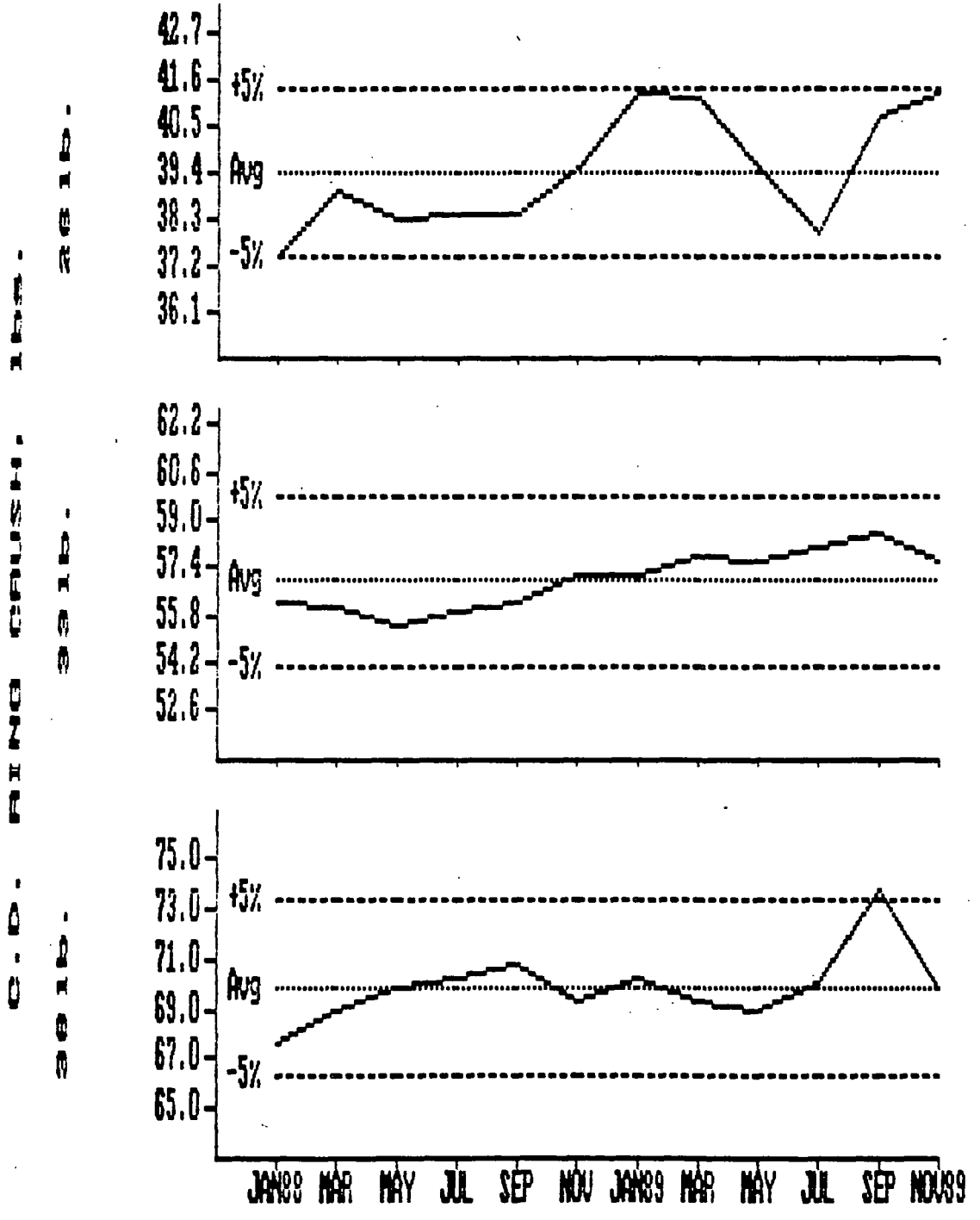
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR BURST, psig



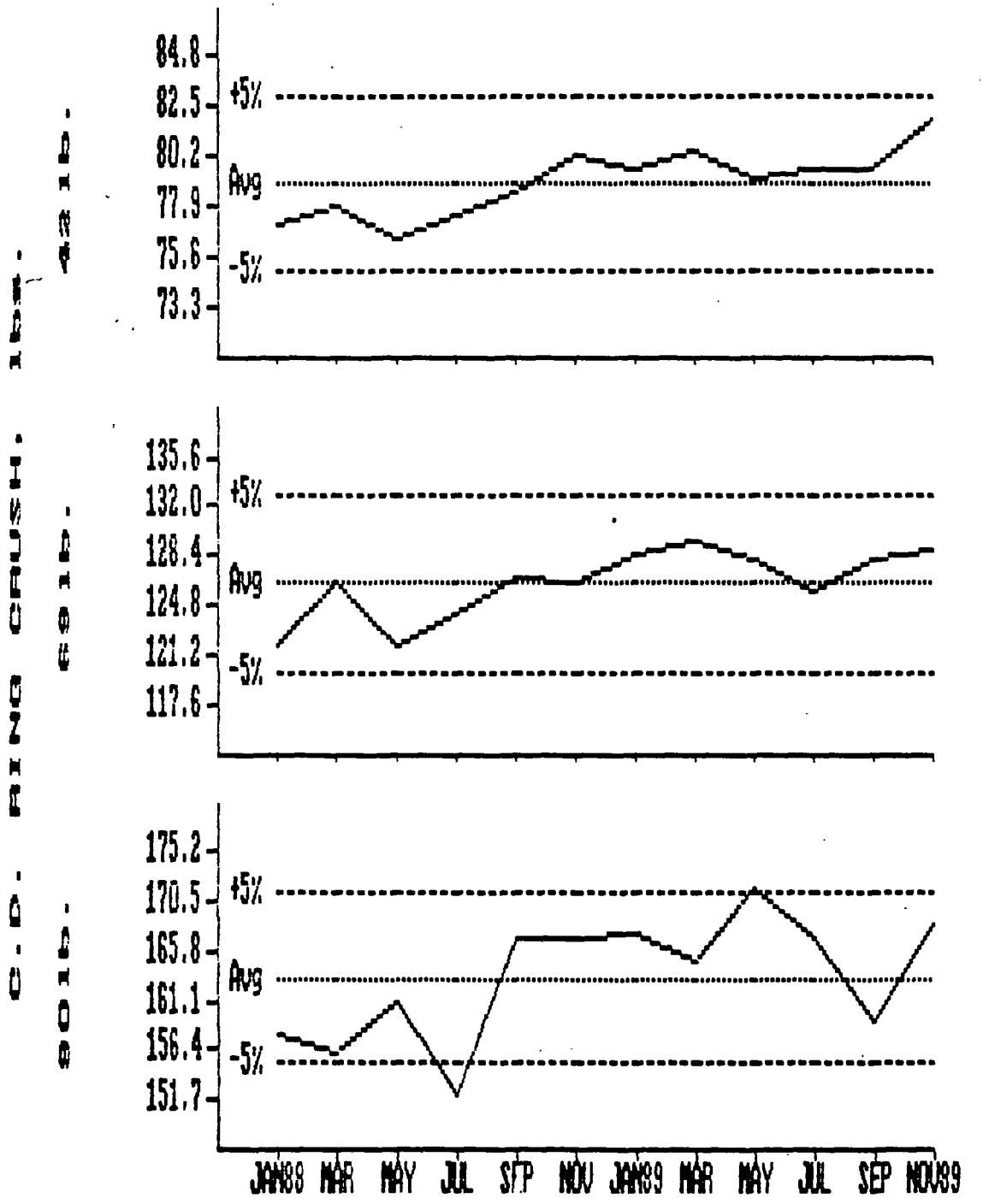
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR C.D. RING CRUSH, lbs.



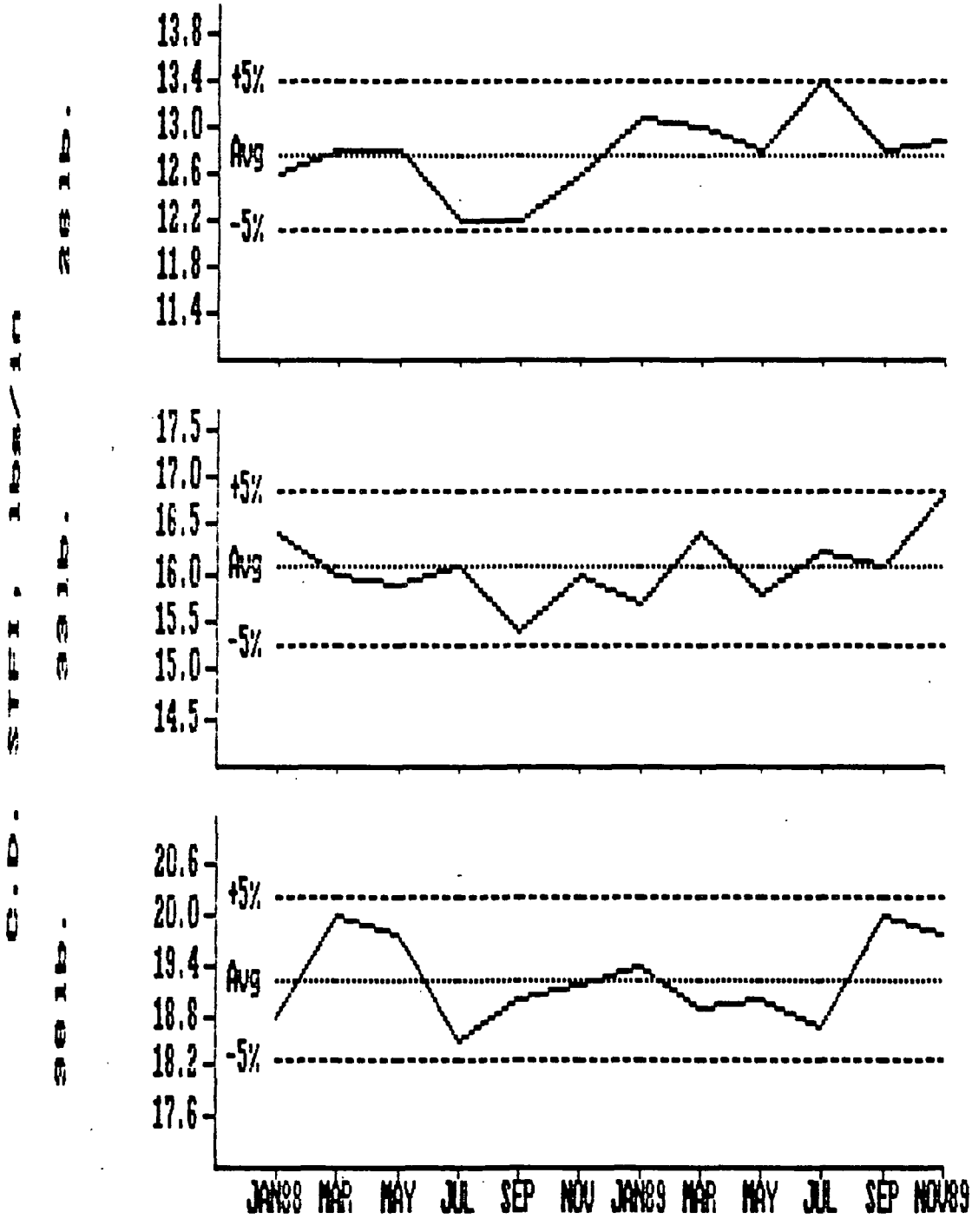
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR C.D. RING CRUSH, lbs.



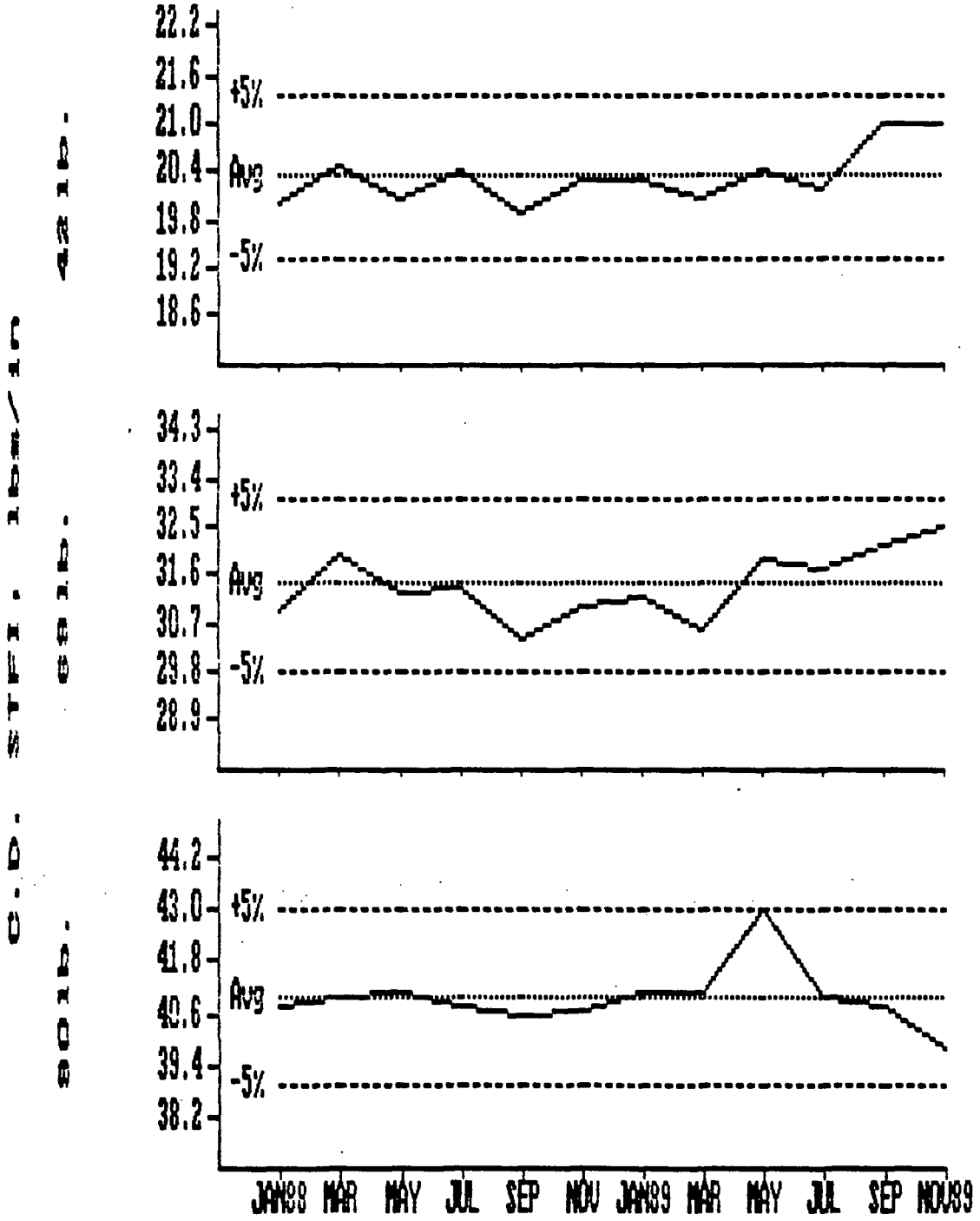
LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR C.D. STFI; lbs/in



LINERBOARD BI-MONTHLY AVERAGES

TWO YEAR TREND PLOT FOR C.D. STFI, lbs/in



LINERBOARD BI-MONTHLY AVERAGES

INTRODUCTION

The continuous base-line study (modified) is a compilation of bimonthly averages of mill test data obtained routinely on six major grade weights of linerboard manufactured in the member mills of C.K.P.G. Mill data are included for moisture content, basis weight, caliper, bursting strength, C.D. ring crush, and C.D. STFI tests made on the production of individual machines which produced at least 500 tons of one or more of the following six major grade weights during a given period: 26, 33, 38, 42, 69, and 90 lb. Participating mills are asked to report reel moisture content, basis weight, and moisture content corresponding to the basis weight measurement. The latter two measurements are used to compute the adjusted basis weight corresponding to a moisture content of 7.8%. Only the reel moisture content and the adjusted basis weight are included in the report.

PRESENTATION OF DATA

For the six major grade weights of linerboard referred to earlier, mill test averages for moisture content, adjusted basis weight, caliper, bursting strength, C.D. ring crush, and C.D. STFI are compiled in the following tables:

Table Number	Description
I-III	Mill Test Averages on 26-lb Linerboard
IV-VI	Mill Test Averages on 33-lb Linerboard
VII-IX	Mill Test averages on 38-lb Linerboard
X-XII	Mill Test Averages on 42-lb Linerboard
XIII-XV	Mill Test Averages on 69-lb Linerboard
XVI-XVIII	Mill Test Averages on 90-lb Linerboard

Data submitted by the participating mills relative to conditioning and testing environments are summarized in Table XIX. The procedures used to calculate adjusted basis weight, cumulative averages, and indexes are described in the Appendix.

It should be explained that the number of machines for which data are compiled in each table for a specified period varies for these reasons: A machine must have (a) produced at least 500 tons of the pertinent grade weight during the specified period, or (b) produced 500 tons of the pertinent grade weight during ANY ONE OR MORE of the 12 months prior to the specified period (so that a cumulative average is available), to be included in a given table.

Table I

Averages of Mill Quality Data for JUL-AUG, 1989 - 26 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1		5.0			26.6			7.3	
I1	5.0	4.9	92.9	26.1	26.1	99.2	7.3	7.6	95.1
M1	6.6	6.3	122.6	26.1	26.1	99.2	7.8	7.2	101.6
R1	7.0	6.9	130.1	26.1	26.1	99.2	8.5	8.4	110.7
V1		5.4			27.0			7.5	
W1	5.6	5.5	104.0	25.4	25.8	96.6	6.9	7.2	89.9
D2		6.0		26.8	26.4	101.9	7.4	7.6	96.4
I2		5.9			26.4			6.9	
J2	5.4	5.3	100.3	26.1	26.1	99.2	8.1	8.0	105.5
K2	5.8	5.5	107.8	26.3	26.2	99.9	7.8	7.7	101.6
N2		5.7			27.6			8.0	
Q2		4.9			26.1			7.9	
X2	4.6	4.2	85.5	26.4	26.4	100.4	7.6	8.2	99.0
F3	6.6	6.7	122.6	26.1	26.0	99.2	7.6	7.8	99.0
V3	4.9	5.2	91.0	26.3	26.3	100.2	7.1	7.2	92.5
Y3	4.7	4.8	87.3	26.3	26.3	99.9	7.3	7.5	95.1
J4	5.6	5.6	104.0	26.0	25.6	99.0	8.0	8.1	104.2
M4		5.0		25.9	26.5	98.5	7.0	7.5	91.2
Y4		3.6			26.4			8.5	
FKBG	5.6	5.4	104.4	26.1	26.3	99.4	7.6	7.7	98.6

Notes A and B are given in the appendix.

Table I (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 26 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1		69.3			29.5			12.5	
I1	70.0	69.2	95.1	33.0	35.5	82.9	12.7	12.3	99.8
M1	71.0	70.3	96.4				13.6	12.1	106.8
R1	70.0	70.8	95.1				12.9	12.8	101.3
V1		84.8			52.1				
W1	77.0	75.5	104.6				15.5	13.8	121.8
D2	80.0	77.2	108.7	46.0	39.3	115.5		15.0	
I2		72.0							
J2	73.0	79.7	99.2	37.0	41.0	92.9			
K2	77.0	73.5	104.6	34.0	35.3	85.4			
N2		76.7			49.9				
Q2		68.5			32.5			12.6	
X2	73.0	70.0	99.2						
F3	69.0	69.3	93.7				10.8	10.2	84.8
V3	66.0	66.0	89.7	39.0	41.7	97.9			
Y3	70.0	71.8	95.1	44.0	44.1	110.5	15.0	14.3	117.8
J4	70.0	70.2	95.1	33.0	36.2	82.9			
M4	85.0	86.7	115.5						
Y4		75.3						10.8	
FKBG	73.2	73.6	99.4	38.0	39.8	95.4	13.4	12.7	105.4

Note B is given in the appendix.

Table II

Averages of Mill Quality Data for SEP-OCT, 1989 - 26 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1	5.0	5.0	92.3	26.3	26.7	100.0	6.9	7.3	90.0
I1	5.0	4.9	92.3	26.1	26.1	99.2	7.3	7.5	95.2
M1	6.2	6.3	114.5	26.1	26.1	99.2	6.6	7.5	86.1
R1	6.8	6.9	125.5	26.1	26.1	99.2	8.5	8.4	110.9
V1	6.0	5.4	110.8	26.8	27.0	102.0	7.7	7.5	100.5
W1	5.6	5.5	103.4	26.2	25.7	99.7	7.1	7.2	92.6
D2		6.0		26.8	26.5	102.0	7.5	7.5	97.9
I2		5.9			26.4			6.9	
J2	5.3	5.3	97.8	26.1	26.1	99.2	8.1	8.0	105.7
K2	5.9	5.6	108.9	26.3	26.2	100.2	7.7	7.7	100.5
N2	5.2	5.7	96.0	26.8	27.6	102.1		8.0	
Q2		4.9			26.1			7.9	
X2	4.7	4.3	86.8	26.4	26.4	100.3	8.2	8.0	107.0
F3	6.4	6.6	118.1	26.1	26.0	99.2	7.9	7.8	103.1
V3	4.8	5.1	88.6	26.4	26.4	100.6	7.0	7.1	91.3
Y3	4.6	4.8	84.9	26.3	26.2	100.0	7.4	7.4	96.5
J4	5.4	5.5	99.7	25.9	25.6	98.6	7.9	8.1	103.1
M4		4.9		26.4	26.4	100.4	8.0	7.4	104.4
Y4		3.6			26.5			8.6	
FKBG	5.5	5.4	101.4	26.3	26.3	100.1	7.6	7.7	99.0

Notes A and B are given in the appendix.

Table II (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 26 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1	70.0	69.6	95.1	29.0	29.5	72.9	12.8	12.5	99.4
I1	77.0	69.2	104.6	32.0	34.8	80.5	12.8	12.3	99.4
M1	71.0	68.7	96.4				12.9	12.4	100.2
R1	71.0	70.8	96.4				12.2	12.8	94.8
V1	77.0	84.8	104.6	51.0	52.1	128.2			
W1	76.0	76.3	103.2				13.8	14.1	107.2
D2	74.0	77.7	100.5	52.0	41.0	130.8		15.0	
I2		72.0							
J2	74.0	78.5	100.5	38.0	40.0	95.6			
K2	74.0	73.2	100.5	37.0	35.2	93.0			
N2	79.0	76.7	107.3	46.7	49.9	117.4			
Q2		68.5			32.5			12.6	
X2	68.0	72.0	92.3						
F3	70.0	69.2	95.1				10.9	10.3	84.7
V3	66.0	66.0	89.6	44.0	41.9	110.6			
Y3	69.0	71.3	93.7	43.0	44.1	108.1	14.0	14.4	108.7
J4	68.0	70.0	92.3	34.0	35.7	85.5			
M4	87.0	87.0	118.2						
Y4		75.3						11.0	
FKBG	73.2	73.6	99.4	40.7	39.8	102.3	12.8	12.9	99.2

Note B is given in the appendix.

Table III

Averages of Mill Quality Data for NOV-DEC, 1989 - 26 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1	5.1	5.0	93.2	26.2	26.7	99.6	7.0	7.2	91.8
I1	5.0	5.0	91.4	26.1	26.1	99.2	7.4	7.4	97.0
M1	6.3	6.3	115.2	26.1	26.1	99.2	6.6	7.4	86.5
R1	6.9	6.9	126.1	26.1	26.1	99.2	8.6	8.4	112.8
V1	6.0	5.6	109.7	26.9	27.0	102.3	7.5	7.5	98.4
W1	5.6	5.6	102.4	25.7	25.8	97.7	7.0	7.2	91.8
D2		6.0		26.8	26.6	101.9	7.7	7.5	101.0
I2		5.9			26.4			6.9	
J2	5.6	5.3	102.4	26.2	26.1	99.6	8.0	8.0	104.9
K2	6.0	5.7	109.7	25.9	26.2	98.5	7.7	7.7	101.0
N2	5.7	5.6	104.2	27.3	27.4	103.8	7.5	8.0	98.4
Q2		4.9			26.1			7.9	
X2	4.4	4.5	80.4	26.3	26.4	100.1	8.2	8.0	107.5
F3	6.9	6.6	126.1	26.1	26.0	99.2	7.8	7.8	102.3
V3	5.0	5.0	91.4	27.1	26.4	103.2	7.0	7.1	91.8
Y3	4.7	4.8	85.9	26.3	26.3	99.8	7.4	7.4	97.0
J4	5.5	5.5	100.5	25.8	25.6	98.2	7.7	8.0	101.0
M4		4.8		26.4	26.3	100.4	7.4	7.4	97.0
S4	5.8		106.0	26.3		99.9	7.4		97.0
Y4	3.6	3.5	65.8	26.1	26.6	99.4	8.5	8.6	111.5
FKBG	5.5	5.5	100.7	26.3	26.3	100.1	7.6	7.6	99.4

Notes A and B are given in the appendix.

Table III (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 26 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1	70.0	70.0	95.0	28.5	29.4	71.0	12.1	12.6	93.6
I1	73.0	70.2	99.0	34.0	33.8	84.8		12.6	
M1	74.0	70.3	100.4				12.9	12.8	99.8
R1	72.0	70.8	97.7				12.4	12.7	95.9
V1		83.2			51.9				
W1	77.0	76.2	104.5				13.3	14.0	102.9
D2	75.0	77.7	101.8	47.0	43.3	117.2		15.0	
I2		72.0							
J2	72.0	77.2	97.7	46.0	39.3	114.7			
K2	75.0	73.2	101.8	35.0	35.5	87.2			
N2	83.0	77.3	112.6	49.1	49.1	122.4			
Q2		69.0			33.0			13.0	
X2	73.0	71.2	99.0	45.0		112.2			
F3	69.0	69.3	93.6				11.9	10.4	92.0
V3	66.0	66.2	89.5	44.0	42.1	109.7			
Y3	74.0	70.5	100.4	44.0	43.9	109.7	15.0	14.4	116.0
J4	72.0	69.8	97.7	39.0	35.3	97.2			
M4	82.0	86.8	111.3						
S4	77.0		104.5				12.5		96.7
Y4	77.0	77.0	104.5					11.3	
FKBG	74.2	73.7	100.6	41.2	40.1	102.6	12.9	12.9	99.5

Note B is given in the appendix.

Table IV

Averages of Mill Quality Data for JUL-AUG, 1989 - 33 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1		5.4			33.2			9.5	
I1	5.0	4.9	89.3	33.7	33.1	101.0	9.5	9.6	99.0
L1	6.3	6.1	112.6	33.4	33.5	100.2	9.8	9.6	102.1
M1	6.4	6.3	114.3	33.1	33.1	99.2	9.4	9.2	97.9
R1	7.1	7.0	126.8	33.1	33.1	99.2	9.4	9.4	97.9
S1	6.7	6.7	119.7	33.1	33.3	99.3	10.0	10.0	104.2
V1	5.8	5.8	103.6	34.0	33.8	101.9	9.4	9.6	97.9
W1	6.0	6.0	107.2	32.4	32.8	97.2	8.7	9.0	90.6
X1		5.1			33.3			9.6	
D2		6.1		33.9	33.5	101.5	9.6	9.7	100.0
E2	6.5	6.2	116.1	33.1	33.2	99.2	9.5	9.1	99.0
I2	6.0	6.1	107.2	33.5	33.5	100.5	9.1	8.8	94.8
J2	5.4	5.4	96.5	33.1	33.1	99.2	9.9	10.1	103.1
K2	5.9	5.7	105.4	33.2	33.0	99.4	9.8	9.7	102.1
N2	6.1	6.1	109.0	33.6	33.6	100.7	9.6	9.8	100.0
Q2	4.9	5.0	87.5	33.1	33.1	99.2	9.8	10.0	102.1
X2	5.3	5.1	94.7	33.2	33.4	99.4	9.9	9.9	103.1
F3	6.8	6.5	121.5	33.1	33.1	99.2	10.1	10.3	105.2
J3		5.0			34.1			9.5	
K3		5.0		33.9	34.0	101.7	9.5	9.7	99.0
M3	4.5	4.6	80.4	34.1	33.9	102.1	10.2	10.3	106.3
N3		5.4			33.3			9.2	
V3	5.2	5.5	92.9	33.2	33.2	99.4	9.0	9.0	93.8
Y3	5.1	5.2	91.1	33.1	33.2	99.3	9.5	9.2	99.0
D4		5.5		33.9	35.1	101.6	11.0	9.1	114.6
J4	5.4	5.5	96.5	33.1	32.7	99.1	10.0	10.1	104.2
M4		5.1			33.6			9.6	
N4	6.9	7.2	123.3	33.1	33.0	99.2	9.1	9.6	94.8
S4	6.1	5.9	109.0	33.1	33.1	99.2	9.1	8.8	94.8
X4		5.2			33.4			9.5	
Y4	4.1	4.2	73.2	33.1	33.2	99.1	11.2	10.7	116.7
FKBG	5.8	5.6	103.5	33.3	33.4	99.9	9.7	9.6	100.9

Notes A and B are given in the appendix.

Table IV (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 33 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1		83.2			50.3			15.6	
I1	87.0	82.8	99.8	46.0	49.2	80.7	18.0	15.8	112.6
L1	83.0	83.2	95.2				15.3	16.6	95.7
M1	88.0	87.2	101.0				14.5	14.3	90.7
R1	85.0	81.3	97.5				17.0	17.0	106.3
S1	87.0	87.3	99.8				16.8	17.5	105.1
V1	103.0	99.2	118.2	72.0	70.5	126.3			
W1	92.0	89.2	105.5				18.5	16.0	115.7
X1		93.0			53.8				
D2	95.0	90.0	109.0	61.0	59.2	107.0		17.5	
E2	85.0	82.3	97.5	57.5	58.6	100.9	16.0		100.1
I2	85.0	86.7	97.5	70.0	66.7	122.8			
J2	84.0	90.3	96.4	58.0	57.5	101.8			
K2	94.0	86.8	107.8	50.0	48.3	87.7			
N2	92.0	87.3	105.5	67.2	69.0	117.9			
Q2	81.0	83.7	92.9	46.0	46.5	80.7	14.8	15.5	92.5
X2	83.0	80.7	95.2						
F3	85.0	87.0	97.5				12.4	12.4	77.5
J3		80.2			45.3				
K3	85.0	87.0	97.5	47.0	48.5	82.5			
M3	85.0	86.3	97.5		62.8		19.0	17.0	118.8
N3		85.0			61.0				
V3	80.0	80.5	91.8	63.0	63.0	110.5			
Y3	87.0	88.2	99.8	63.0	64.3	110.5	18.0	17.8	112.6
D4	89.0	88.0	102.1						
J4	91.0	90.2	104.4	55.0	56.6	96.5			
M4		100.7							
N4	84.0	83.7	96.4				16.9	16.9	105.7
S4	91.0	90.0	104.4				15.1	14.4	94.4
X4		84.0			52.3				
Y4	92.0	92.5	105.5				14.1	13.9	88.2
FKBG	87.7	87.2	100.6	58.1	57.0	102.0	16.2	16.0	101.1

Note B is given in the appendix.

Table V

Averages of Mill Quality Data for SEP-OCT, 1989 - 33 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1	5.2	5.3	92.6	33.1	33.2	99.2	9.0	9.6	93.6
I1		4.9			33.3			9.5	
L1	6.6	6.2	117.5	33.4	33.5	100.1	10.6	9.7	110.3
M1	6.2	6.3	110.4	33.1	33.1	99.2	8.9	9.2	92.6
R1	6.7	7.0	119.3	33.1	33.1	99.2	9.2	9.4	95.7
S1	6.6	6.7	117.5	33.1	33.3	99.3	10.0	10.0	104.0
V1	6.5	5.9	115.7	34.0	33.9	101.8	9.6	9.5	99.9
W1	6.1	6.0	108.6	32.8	32.8	98.2	8.9	8.9	92.6
X1	5.0	5.1	89.0	32.6	33.3	97.6	9.1	9.6	94.7
D2		6.1		33.9	33.6	101.6	9.7	9.7	100.9
E2	6.5	6.3	115.7	33.1	33.2	99.2	9.5	9.2	98.8
I2	5.8	6.1	103.3	33.5	33.5	100.4	9.2	8.9	95.7
J2	5.5	5.4	97.9	33.2	33.1	99.5	10.2	10.1	106.1
K2	6.0	5.7	106.8	33.0	33.0	99.0	9.7	9.8	100.9
N2	6.0	6.1	106.8	33.8	33.6	101.4	10.0	9.8	104.0
Q2	4.9	5.0	87.2	33.1	33.1	99.2	10.0	9.9	104.0
X2	4.8	5.1	85.5	33.1	33.3	99.3	9.4	9.8	97.8
F3		6.6			33.1			10.2	
J3		4.9			34.1			9.4	
K3		5.0		34.1	34.0	102.1	9.8	9.7	101.9
M3	4.6	4.6	81.9	33.9	33.9	101.7	10.1	10.3	105.1
N3		5.4			33.3			9.2	
V3	5.3	5.4	94.4	33.2	33.2	99.4	8.8	9.0	91.5
Y3	5.1	5.2	90.8	33.3	33.2	99.9	9.2	9.3	95.7
D4		5.5		34.6	34.9	103.7	9.2	9.4	95.7
J4	5.3	5.5	94.4	33.1	32.7	99.1	10.1	10.1	105.1
M4		5.1			33.6			9.7	
N4		7.0			33.1			9.2	
S4	6.1	5.9	108.6	33.1	33.1	99.2	9.1	8.9	94.7
X4	4.7	5.2	83.7	33.9	33.4	101.6	9.0	9.5	93.6
Y4	4.2	4.2	74.8	33.0	33.2	99.0	11.0	10.8	114.4
FKBG	5.6	5.6	100.1	33.4	33.4	100.0	9.6	9.6	99.6

Notes A and B are given in the appendix.

Table V (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 33 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1	86.0	83.0	98.4	50.0	50.3	87.2	15.6	15.6	97.7
I1		83.3			48.8			16.3	
L1	81.0	82.8	92.7				15.6	16.0	97.7
M1	89.0	87.0	101.9				15.0	14.4	94.0
R1	89.0	81.8	101.9				16.1	17.0	100.9
S1	91.0	87.5	104.2				17.9	17.6	112.2
V1	103.0	99.7	117.9	80.0	71.7	139.5			
W1	90.0	89.7	103.0				16.8	16.1	105.3
X1	95.0	93.0	108.7	55.0	53.8	95.9			
D2	89.0	91.2	101.9	60.0	60.3	104.7		17.5	
E2	84.0	83.0	96.1	55.5	58.1	96.8	15.6	16.0	97.7
I2	85.0	86.2	97.3	70.2	67.5	122.5			
J2	88.0	89.0	100.7	59.0	57.5	102.9			
K2	89.0	87.3	101.9	55.0	48.5	95.9			
N2	90.0	88.0	103.0	66.6	68.3	116.2			
Q2	85.0	82.7	97.3	46.0	46.5	80.2	15.1	15.3	94.6
X2	83.0	82.0	95.0						
F3		86.3						12.4	
J3		80.5			45.6				
K3	89.0	88.5	101.9	49.0	49.2	85.5			
M3	88.0	85.7	100.7		62.7		16.4	16.7	102.8
N3		85.0			61.0				
V3	80.0	80.2	91.6	63.0	63.5	109.9			
Y3	88.0	88.2	100.7	65.0	64.0	113.4	18.0	17.9	112.8
D4	102.0	88.2	116.7						
J4	92.0	90.8	105.3	56.0	56.4	97.7			
M4		101.2							
N4		83.7						17.0	
S4	92.0	89.8	105.3				14.5	14.4	90.9
X4	84.0	84.0	96.1	48.0	52.3	83.7	16.3		102.1
Y4	91.0	93.3	104.2					14.0	
FKBG	88.9	87.4	101.8	58.6	57.3	102.1	16.1	16.0	100.7

Note B is given in the appendix.

Table VI

Averages of Mill Quality Data for NOV-DEC, 1989 - 33 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1	5.4	5.3	96.0	33.2	33.1	99.5	8.9	9.4	92.7
I1	5.0	5.0	88.9	33.1	33.3	99.2	9.7	9.5	101.0
L1	6.4	6.3	113.8	33.3	33.6	99.8	9.5	10.0	98.9
M1	6.2	6.3	110.2	33.1	33.1	99.2	8.4	9.2	87.5
R1	7.0	6.9	124.4	33.1	33.1	99.2	9.2	9.4	95.8
S1	6.6	6.7	117.3	33.1	33.3	99.3	10.0	10.0	104.1
V1	6.5	6.0	115.5	33.8	33.9	101.2	10.1	9.4	105.2
W1	6.0	6.1	106.6	32.6	32.8	97.8	8.9	8.9	92.7
X1	5.0	5.1	88.9	32.5	33.2	97.3	9.1	9.5	94.7
D2		6.1		33.9	33.6	101.6	9.8	9.6	102.0
E2	6.5	6.3	115.5	33.2	33.2	99.5	9.4	9.3	97.9
I2	6.2	6.0	110.2	33.5	33.5	100.3	9.2	8.9	95.8
J2	5.5	5.4	97.8	33.2	33.1	99.5	10.1	10.2	105.2
K2	5.9	5.7	104.9	33.1	33.0	99.1	9.7	9.8	101.0
N2	5.9	6.1	104.9	33.7	33.6	100.9	9.8	9.8	102.0
Q2	4.9	5.0	87.1	33.1	33.1	99.2	9.9	9.9	103.1
X2	4.8	5.0	85.3	33.7	33.3	100.9	9.4	9.7	97.9
F3	6.6	6.6	117.3	33.0	33.1	98.9	9.9	10.2	103.1
J3	5.0	4.8	88.9	33.1	33.7	99.3	10.1	9.4	105.2
K3		5.0		34.1	34.0	102.2	10.0	9.7	104.1
M3	5.0	4.6	88.9	34.0	34.0	101.9	10.1	10.2	105.2
N3		5.4			33.3			9.2	
V3	5.4	5.4	96.0	33.5	33.2	100.3	8.9	8.9	92.7
Y3	5.2	5.2	92.4	33.2	33.2	99.5	9.1	9.3	94.7
D4		5.6		34.5	34.7	103.4	9.0	9.6	93.7
J4	5.5	5.5	97.8	33.0	32.8	98.8	9.7	10.1	101.0
M4		5.0		33.1	33.5	99.2	9.7	9.8	101.0
N4		7.0			33.1			9.0	
S4	5.7	5.9	101.3	33.2	33.1	99.5	9.3	9.0	96.8
X4	5.4	5.0	96.0	33.5	33.5	100.4	9.2	9.4	95.8
Y4	4.2	4.2	74.6	33.0	33.3	99.0	10.9	10.8	113.5
FKBG	5.7	5.6	100.8	33.3	33.4	99.9	9.6	9.6	99.5

Notes A and B are given in the appendix.

Table VI (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 33 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1	88.0	84.0	100.1	46.0	50.3	79.7	15.1	15.6	94.2
I1	87.0	83.4	99.0	47.0	48.2	81.5		16.6	
L1	84.0	82.4	95.6				16.6	15.8	103.5
M1	89.0	87.8	101.3				17.8	14.8	111.0
R1	87.0	83.0	99.0				16.7	16.9	104.1
S1	85.0	88.2	96.7				16.8	17.8	104.8
V1		102.2			74.7				
W1	90.0	89.7	102.4				17.0	16.3	106.0
X1	95.0	93.0	108.1	56.0	54.2	97.1			
D2	93.0	91.3	105.8	65.0	60.7	112.7		17.5	
E2	83.0	83.2	94.5	54.0	57.4	93.6		15.8	
I2	84.0	85.9	95.6	66.8	68.0	115.8			
J2	88.0	87.8	100.1	63.0	57.5	109.2			
K2	83.0	88.3	94.5	55.0	50.0	95.3			
N2	88.0	88.2	100.1	68.1	67.7	118.0			
Q2	83.0	82.7	94.5	46.0	46.2	79.7		15.2	
X2	81.0	82.5	92.2	57.0		98.8			
F3	85.0	86.3	96.7				13.8	12.4	86.1
J3	88.0	81.7	100.1	55.0	46.8	95.3			
K3	84.0	87.7	95.6	50.0	48.8	86.7			
M3	88.0	85.8	100.1		62.5		20.5	16.6	127.8
N3		85.0			61.0				
V3	84.0	80.0	95.6	72.0	63.5	124.8			
Y3	89.0	88.0	101.3	65.0	64.3	112.7	19.0	18.1	118.5
D4	91.0	93.2	103.6						
J4	96.0	90.2	109.3	64.0	56.6	110.9			
M4	96.0	103.0	109.3						
N4		84.5						17.1	
S4	93.0	89.4	105.8				15.6	14.4	97.3
X4	88.0	85.3	100.1	49.5	50.2	85.8	15.6	16.3	97.3
Y4	90.0	94.5	102.4					14.1	
FKBG	87.9	87.9	100.0	57.6	57.7	99.9	16.8	16.0	104.6

Note B is given in the appendix.

Table VII

Averages of Mill Quality Data for JUL-AUG, 1989 - 38 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1		5.3			38.4			10.6	
K1		6.0			38.1			10.4	
L1	6.9	6.4	118.3	38.3	38.5	99.4	11.1	11.2	103.7
R1	7.0	6.9	120.1	38.1	38.1	99.0	11.0	10.6	102.7
V1	6.2	6.1	106.3	38.9	38.8	100.9	10.9	10.8	101.8
W1		6.2			37.0			9.9	
Y1		6.0			37.5			10.8	
E2	6.5	6.3	111.5	38.1	38.1	99.0	10.7	10.4	99.9
G2	6.0	5.9	102.9	38.5	38.3	100.1	10.9	10.5	101.8
J2	5.5	5.4	94.3	38.1	38.2	99.0	11.2	11.5	104.6
N2	6.2	6.3	106.3	38.9	38.5	100.9	11.3	11.3	105.5
Q2	6.0	6.0	102.9	38.1	38.1	99.0	10.7	10.8	99.9
W2	5.7	5.7	97.8	38.6	38.2	100.3	10.7	10.6	99.9
Y2	5.8	5.9	99.5	39.2	38.9	101.9	11.0	10.7	102.7
J3	5.6	5.2	96.0	38.9	40.8	101.1	11.2	11.3	104.6
K3		5.1		38.8	39.1	100.8	10.7	11.0	99.9
N3		5.4			38.3			11.0	
U3		5.6			39.1			9.4	
V3	5.7	5.9	97.8	38.2	38.3	99.2	9.9	9.9	92.5
W3		6.4			39.5			11.2	
Y3	5.7	5.7	97.8	38.3	38.1	99.4	10.6	10.7	99.0
D4		5.7		38.1	38.7	99.0	10.8	10.5	100.9
G4	5.9	5.9	101.2	38.1	38.1	99.0	10.4	10.5	97.1
N4		6.7			38.1			10.4	
W4		6.3			38.1			10.4	
X4		5.2			38.4			10.3	
FKBG	6.0	5.8	103.8	38.5	38.5	99.9	10.8	10.7	101.0

Notes A and B are given in the appendix.

Table VII (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 38 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1		97.8			63.0			18.8	
K1		95.0						19.0	
L1	90.0	90.3	90.7				17.1	18.2	89.6
R1	98.0	96.0	98.7				19.9	19.6	104.3
V1	106.0	107.5	106.8	80.0	78.3	114.7			
W1		101.0						18.4	
Y1		125.0						18.8	
E2	93.0	93.7	93.7	69.0	73.0	99.0	18.2		95.3
G2	103.0	105.5	103.8	70.0	68.0	100.4	19.3	18.4	101.1
J2	94.0	102.5	94.7	71.0	70.8	101.8			
N2	100.0	97.8	100.7	80.8	83.7	115.9			
Q2	96.0	97.0	96.7	55.0	57.0	78.9	17.8	17.9	93.3
W2	100.0	100.5	100.7	66.4	63.9	95.2			
Y2	95.0	97.4	95.7	80.2	80.3	115.0			
J3	98.0	93.2	98.7	60.0	61.2	86.0			
K3	93.0	95.2	93.7	57.0	58.0	81.7			
N3		97.0			73.0				
U3		108.0			77.6				
V3	95.0	93.8	95.7	78.0	79.2	111.9			
W3		115.7			64.7				
Y3	96.0	97.8	96.7	74.0	74.3	106.1	20.0	20.0	104.8
D4	99.0	100.0	99.7						
G4	97.0	96.2	97.7	68.0	62.6	97.5	18.9	18.8	99.0
N4		96.0						19.4	
W4		105.3						20.8	
X4		98.0			56.0				
FKBG	97.1	99.3	97.8	70.0	69.7	100.3	18.7	19.1	98.2

Note B is given in the appendix.

Table VIII

Averages of Mill Quality Data for SEP-OCT, 1989 - 38 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1		5.3			38.4			10.6	
K1		6.0			38.1			10.4	
L1	7.0	6.5	119.4	38.3	38.4	99.6	11.0	11.2	102.5
R1		6.9			38.1			10.8	
V1	6.5	6.1	110.9	38.9	38.9	101.2	10.6	10.8	98.8
W1		6.2			37.0			9.9	
Y1	6.3	6.0	107.5	37.9	37.5	98.5	10.2	10.8	95.1
E2		6.3			38.1			10.5	
G2	6.1	5.9	104.1	38.5	38.4	100.0	11.2	10.6	104.4
J2	5.5	5.4	93.9	38.1	38.2	99.0	10.6	11.5	98.8
N2	6.3	6.3	107.5	38.5	38.6	100.1	11.2	11.3	104.4
Q2		6.0			38.1			10.7	
W2	5.7	5.7	97.3	37.9	38.2	98.5	10.1	10.6	94.1
Y2	5.7	5.8	97.3	39.4	38.9	102.3	11.1	10.7	103.5
J3		5.2		38.8	40.5	100.9	11.4	11.3	106.3
K3		5.0		39.2	39.1	101.7	10.9	10.9	101.6
N3	5.5	5.4	93.9	38.4	38.3	99.8	10.7	11.0	99.7
V3	5.8	5.9	99.0	38.2	38.3	99.3	9.8	9.9	91.3
W3		6.4			39.5			11.2	
Y3	5.6	5.7	95.6	38.2	38.1	99.2	10.7	10.7	99.7
D4		5.8		38.0	38.5	98.7	8.1	10.6	75.5
G4		5.9			38.1			10.4	
N4		6.7			38.1			10.4	
S4	6.3		107.5	42.1		109.5	11.9		110.9
W4	6.0	6.3	102.4	37.8	38.0	98.3	11.8	10.4	110.0
X4	5.7	5.1	97.3	38.6	38.4	100.4	10.2	10.2	95.1
FKBG	6.0	5.9	102.4	38.6	38.5	100.4	10.7	10.7	99.5

Notes A and B are given in the appendix.

Table VIII (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 38 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1		97.8			63.0			18.8	
K1		95.0						19.0	
L1	91.0	90.2	91.9				18.3	18.0	96.3
R1		97.0						19.8	
V1	112.0	108.3	113.1	84.0	79.0	120.5			
W1		101.0						18.4	
Y1	107.0	125.0	108.1				26.6	18.8	140.0
E2		93.2			71.5			18.2	
G2	106.0	104.8	107.1	67.0	67.8	96.2	18.5	18.5	97.3
J2	97.0	100.5	98.0	77.0	70.3	110.5			
N2	97.0	98.2	98.0	78.4	82.8	112.5			
Q2		96.3			57.0			17.9	
W2	102.0	100.3	103.0	69.8	64.0	100.2			
Y2	99.0	97.0	100.0	84.9	80.3	121.8			
J3	96.0	94.2	97.0	64.5	61.2	92.6			
K3	97.0	96.0	98.0	58.0	58.8	83.2			
N3	92.0	97.0	92.9	68.0	73.0	97.6			
V3	92.0	93.7	92.9	89.0	79.5	127.7			
W3		115.7			64.7				
Y3	97.0	98.2	98.0	75.0	74.2	107.6	20.0	20.2	105.2
D4	109.0	100.0	110.1						
G4		96.0			62.8			18.9	
N4		96.0						19.4	
S4	108.0		109.1				17.8		93.7
W4	113.0	105.8	114.1	80.3		115.2	18.9	20.6	99.4
X4	100.0	98.7	101.0	64.0	56.0	91.8	19.7		103.7
FKBG	100.9	99.0	101.9	73.8	69.7	106.0	20.0	19.0	105.1

Note B is given in the appendix.

Table IX

Averages of Mill Quality Data for NOV-DEC, 1989 - 38 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
E1		5.2			38.4			10.6	
K1		6.0			38.1			10.4	
L1	6.4	6.7	108.7	38.4	38.4	99.7	10.5	11.1	98.0
R1	6.8	7.0	115.5	38.1	38.1	99.1	10.1	11.0	94.3
V1	6.4	6.2	108.7	39.1	38.9	101.5	11.0	10.6	102.7
W1		6.3			36.8			9.8	
Y1	6.4	6.2	108.7	37.8	37.7	98.3	10.5	10.5	98.0
E2		6.3			38.1			10.6	
G2	5.8	5.9	98.5	38.4	38.4	99.8	10.5	10.7	98.0
J2	5.7	5.4	96.8	38.2	38.2	99.3	11.4	11.3	106.4
N2	5.9	6.3	100.2	38.6	38.6	100.2	11.5	11.3	107.3
Q2	6.0	6.0	101.9	38.1	38.1	99.1	11.1	10.7	103.6
W2	5.9	5.7	100.2	38.2	38.1	99.3	10.3	10.5	96.1
Y2		5.8			39.1			10.8	
J3	5.4	5.2	91.7	38.4	40.0	99.7	10.8	11.3	100.8
K3		5.0		38.8	39.1	100.8	11.4	10.9	106.4
N3		5.4			38.4			10.9	
V3	5.9	5.9	100.2	38.5	38.3	100.1	10.3	9.9	96.1
W3		6.6			39.5			11.2	
Y3	5.6	5.7	95.1	38.1	38.1	99.0	10.4	10.7	97.1
D4		5.8		38.1	38.4	99.0	10.3	10.3	96.1
G4		5.9			38.1			10.4	
N4		6.7			38.1			10.4	
S4		6.3			42.1			11.9	
W4	5.8	6.2	98.5	37.5	37.9	97.5	12.0	10.6	112.0
X4	5.6	5.4	95.1	38.6	38.4	100.4	10.0	10.1	93.3
FKBG	6.0	5.9	101.4	38.3	38.5	99.5	10.8	10.7	100.4

Notes A and B are given in the appendix.

Table IX (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 38 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
E1		98.7			63.0			18.8	
K1		95.0						19.0	
L1	97.0	90.2	97.7				18.9	18.1	98.7
R1	100.0	98.0	100.7				19.2	19.9	100.2
V1		110.0			80.7				
W1		96.5						18.1	
Y1	99.0	116.0	99.7				18.4	22.7	96.0
E2		93.0			71.0			18.2	
G2	103.0	105.3	103.7	66.0	68.0	94.0		18.6	
J2	93.0	99.7	93.7	74.0	71.3	105.4			
N2	97.0	97.5	97.7	76.6	81.2	109.2			
Q2	95.0	96.3	95.7	63.0	57.0	89.8		17.9	
W2	104.0	101.7	104.7	65.5	65.7	93.3			
Y2		97.2			81.1				
J3	96.0	95.0	96.7	65.0	61.4	92.6			
K3	95.0	96.3	95.7	57.0	58.7	81.2			
N3		94.5			70.5				
V3	96.0	93.5	96.7	89.0	81.2	126.8			
W3		114.5			62.5				
Y3	100.0	98.0	100.7	79.0	74.7	112.6	21.0	20.3	109.6
D4	104.0	102.5	104.7						
G4		95.3			62.5			18.9	
N4		96.0						19.4	
S4		108.0						17.8	
W4	118.0	106.4	118.8		80.3		22.8	20.2	119.0
X4	98.0	99.3	98.7	62.5	58.7	89.1	18.2	19.7	95.0
FKBG	99.7	99.3	100.4	69.8	70.2	99.4	19.8	19.2	103.1

Note B is given in the appendix.

Table X

Averages of Mill Quality Data for JUL-AUG, 1989 - 42 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	5.7	5.8	97.0	42.3	42.2	100.0	11.6	11.5	98.7
E1		4.9			42.1			11.8	
K1	6.0	6.0	102.1	42.1	42.1	99.5	11.7	11.3	99.6
L1	6.8	6.4	115.7	42.4	42.5	100.0	12.1	12.0	103.0
M1	6.3	6.3	107.2	42.1	42.1	99.5	11.4	11.5	97.0
O1		5.6			42.8			11.3	
Q1	5.2	5.1	88.4	42.2	42.5	99.5	12.4	11.9	105.6
R1	7.1	6.7	120.8	42.1	42.1	99.5	11.8	12.2	100.4
S1	6.7	6.7	114.0	42.2	42.2	99.6	12.0	12.0	102.1
U1		5.6			42.7			12.4	
V1	6.4	6.3	108.9	42.6	42.5	100.7	11.8	11.9	100.4
W1	6.5	6.3	110.6	41.4	41.9	97.7	11.2	11.4	95.3
X1	5.4	5.5	91.8	41.4	41.9	97.6	11.9	12.4	101.3
Y1	6.4	6.5	108.9	41.7	42.1	98.5	11.7	11.6	99.6
E2	6.5	6.2	110.6	42.1	42.1	99.5	11.3	11.2	96.2
G2	6.2	6.1	105.5	42.2	42.1	99.7	11.7	11.4	99.6
J2		5.6			42.1			12.5	
L2	6.0	6.2	102.1	42.3	42.3	99.9	11.6	11.2	98.7
M2	6.4	6.2	108.9	42.1	42.1	99.5	12.0	12.0	102.1
N2	6.5	6.4	110.6	42.4	42.4	100.1	12.1	12.5	103.0
P2	5.4	5.6	91.8	42.2	42.3	99.7	10.8	11.0	91.9
Q2		6.0			42.0			12.0	
W2	6.0	6.0	102.1	42.1	42.2	99.5	11.3	11.3	96.2
X2	5.6	6.0	95.3	42.4	42.4	100.1	11.4	12.2	97.0
Y2	6.0	5.9	102.1	42.7	42.8	100.9	12.0	11.5	102.1
I3		3.6			42.1			10.7	
J3	5.4	5.4	91.8	42.0	42.5	99.1	12.2	11.7	103.8
K3		5.2		42.8	43.1	101.1	12.2	12.0	103.8
L3	6.0	5.6	102.1	42.6	43.3	100.6	11.1	12.2	94.5
M3	4.8	5.1	81.6	43.0	42.9	101.4	12.8	12.8	109.0
N3	5.6	5.5	95.3	42.3	42.3	100.0	11.9	12.0	101.3
U3	6.0	5.9	102.1	42.9	42.6	101.3	10.9	10.8	92.8
V3	6.1	6.1	103.8	42.2	42.2	99.7	10.8	10.9	91.9
W3		5.8		43.1	42.4	101.8	12.3	12.2	104.7
Y3	5.9	5.9	100.4	42.2	42.1	99.5	11.8	11.8	100.4
D4		5.8		42.0	42.7	99.2	11.0	11.1	93.6
E4		5.0		43.3	43.2	102.2	12.7	12.2	108.1
G4	5.9	5.9	100.4	42.0	42.1	99.3	11.7	11.6	99.6
H4	5.1	5.7	86.7	42.0	41.9	99.2	11.7	11.6	99.6
N4	7.1	7.2	120.8	42.1	42.1	99.5	11.1	11.5	94.5
R4	5.2	5.2	88.4	42.4	42.4	100.0	12.3	12.3	104.7
S4	6.2	6.2	105.5	42.1	42.1	99.5	11.9	11.0	101.3
W4	6.0	6.5	102.1	41.7	42.0	98.5	12.0	11.9	102.1
X4		5.4			42.1			11.6	
Y4	5.2	5.2	88.4	42.2	42.3	99.5	13.0	12.6	110.7
FKBG	6.0	5.9	101.9	42.3	42.4	99.8	11.8	11.7	100.2

Notes A and B are given in the appendix.

Table X (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 42 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	112.0	110.5	104.7	88.0	85.3	111.1	23.0	21.9	113.3
E1		111.0			75.5				
K1	103.0	102.5	96.3				19.9	20.7	98.0
L1	102.0	103.8	95.4				19.8	20.9	97.6
M1	109.0	107.3	101.9				19.9	18.8	98.0
O1		116.0			74.4				
Q1	109.0	113.8	101.9				18.4	19.4	90.7
R1	108.0	106.0	101.0				20.8	20.9	102.5
S1	103.0	102.2	96.3				18.9	20.7	93.1
U1		104.7			79.8			21.7	
V1	116.0	119.2	108.5	85.0	89.9	107.3			
W1	103.0	106.7	96.3				21.5	20.3	105.9
X1	108.0	106.8	101.0	72.0	73.8	90.9			
Y1	115.0	120.3	107.5				19.5	19.7	96.1
E2	103.0	102.7	96.3	73.5	78.2	92.8	19.1		94.1
G2	107.0	110.8	100.1	72.0	71.2	90.9	19.9	19.3	98.0
J2		106.3			78.7				
L2	106.0	103.0	99.1						
M2	120.0	116.3	112.2				23.0	22.5	113.3
N2	106.0	102.7	99.1	89.7	92.4	113.2			
P2	105.0	104.3	98.2	81.0	84.3	102.3			
Q2		103.5			71.0			20.0	
W2	105.0	107.2	98.2	73.1	71.1	92.3			
X2	100.0	101.7	93.5						
Y2	105.0	104.5	98.2	88.1	90.3	111.2			
I3		114.0						17.9	
J3	102.0	100.5	95.4	65.5	70.5	82.7			
K3	101.0	102.8	94.5	62.0	64.5	78.3			
L3	113.0	112.2	105.7	101.0	98.3	127.5			
M3	102.0	101.3	95.4		78.3		21.1	20.8	104.2
N3	108.0	107.2	101.0	81.0	83.8	102.3			
U3	107.0	107.7	100.1	92.8	88.7	117.1			
V3	104.0	105.0	97.3	92.0	91.1	116.1			
W3	109.0	109.7	101.9	75.0	67.8	94.7		17.3	
Y3	104.0	105.0	97.3	85.0	83.3	107.3	22.0	22.0	108.4
D4	106.0	103.0	99.1						
E4	105.0	107.8	98.2	68.0	67.0	85.8			
G4	103.0	103.0	96.3	74.0	72.7	93.4	20.5	20.4	101.0
H4	102.0	102.0	95.4	72.0	71.8	90.9			
N4	106.0	106.3	99.1				20.5	21.0	101.0
R4	114.0	109.8	106.6				19.1	18.7	94.1
S4	106.0	106.0	99.1				18.4	18.6	90.7
W4	118.0	108.7	110.4				21.6	23.1	106.4
X4		105.7			69.0			19.0	
Y4	107.0	108.2	100.1				17.8	17.5	87.7
FKBG	106.9	106.9	100.0	79.5	79.2	100.4	20.2	20.3	99.7

Note B is given in the appendix.

Table XI

Averages of Mill Quality Data for SEP-OCT, 1989 - 42 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	5.6	5.8	95.2	42.4	42.3	100.1	11.4	11.5	96.9
E1		4.9			42.1			11.8	
K1	6.0	6.0	102.0	42.1	42.1	99.5	11.3	11.4	96.1
L1	7.0	6.5	119.0	42.4	42.5	100.0	12.0	12.1	102.0
M1	6.6	6.3	112.2	42.2	42.2	99.7	10.8	11.6	91.8
O1		5.6			42.8			11.3	
Q1	5.1	5.1	86.7	42.2	42.5	99.6	12.2	12.0	103.7
R1		6.7			42.1			12.1	
S1	6.6	6.7	112.2	42.2	42.2	99.6	12.0	12.0	102.0
U1	5.2	5.5	88.4	43.2	42.7	102.0	11.9	12.4	101.2
V1	6.7	6.4	113.9	42.4	42.6	100.1	11.9	11.8	101.2
W1	6.6	6.4	112.2	41.5	41.8	98.1	11.1	11.3	94.4
X1	5.7	5.5	96.9	41.3	41.8	97.4	11.6	12.3	98.6
Y1	6.5	6.4	110.5	41.7	42.0	98.6	11.4	11.7	96.9
E2	6.4	6.3	108.8	42.1	42.1	99.5	16.3	11.3	138.6
G2	6.1	6.1	103.7	42.2	42.2	99.6	11.5	11.4	97.8
J2		5.5			42.0			12.6	
L2	6.1	6.2	103.7	42.3	42.3	99.8	11.1	11.3	94.4
M2	6.4	6.3	108.8	42.3	42.1	100.0	12.6	12.1	107.1
N2	6.4	6.4	108.8	42.3	42.4	100.0	12.4	12.5	105.4
P2	5.4	5.6	91.8	42.2	42.3	99.7	10.9	11.0	92.7
Q2		6.0			42.1			12.3	
W2	6.0	6.0	102.0	42.2	42.2	99.7	11.2	11.3	95.2
X2	6.0	6.0	102.0	42.3	42.4	99.9	12.1	12.0	102.9
Y2	5.8	5.9	98.6	43.2	42.8	102.1	12.2	11.6	103.7
I3		3.6			42.1			10.7	
J3		5.3		42.0	42.3	99.1	12.5	11.8	106.3
K3		5.1		43.1	43.1	101.8	12.0	12.1	102.0
L3	5.9	5.7	100.3	42.7	43.2	100.7	11.3	12.0	96.1
M3	5.1	5.0	86.7	42.7	42.9	100.9	12.8	12.8	108.8
N3	5.6	5.5	95.2	42.3	42.3	100.0	12.0	11.9	102.0
U3	6.0	5.9	102.0	42.6	42.7	100.6	11.0	10.9	93.5
V3	5.9	6.1	100.3	42.3	42.2	100.0	10.7	10.9	91.0
W3		5.8		43.1	42.6	101.8	12.4	12.2	105.4
Y3	5.9	5.9	100.3	42.2	42.1	99.5	11.9	11.8	101.2
D4		5.8		42.8	42.5	101.1	13.1	11.2	111.4
E4		4.9		43.2	43.3	102.0	12.6	12.3	107.1
G4	5.9	5.9	100.3	42.1	42.1	99.5	12.1	11.6	102.9
H4	5.2	5.5	88.4	42.1	42.0	99.3	12.0	11.6	102.0
N4	6.9	7.0	117.3	42.1	42.1	99.5	11.1	11.3	94.4
R4	5.2	5.2	88.4	42.2	42.4	99.5	12.3	12.3	104.6
S4		6.2			42.1			11.1	
W4	6.0	6.4	102.0	41.6	41.9	98.3	11.8	11.9	100.3
X4	5.4	5.4	91.8	42.4	42.1	100.2	11.0	11.6	93.5
Y4	5.2	5.2	88.4	42.2	42.3	99.5	13.0	12.7	110.5
FKBG	6.0	5.9	101.1	42.3	42.3	100.0	11.9	11.8	101.5

Notes A and B are given in the appendix.

Table XI (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 42 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	110.0	111.0	102.8	86.0	85.9	108.1	22.0	22.3	108.7
E1		111.0			75.5				
K1	105.0	102.8	98.1				20.2	20.6	99.8
L1	101.0	103.5	94.4				20.3	20.4	100.3
M1	108.0	106.7	100.9				18.0	19.0	88.9
O1		114.0			72.5				
Q1	109.0	113.5	101.9					19.4	
R1		106.5						20.9	
S1	102.0	102.3	95.3				19.8	20.4	97.8
U1	118.0	104.4	110.3		80.3			21.8	
V1	116.0	119.3	108.4	85.0	90.6	106.8			
W1	105.0	106.0	98.1				21.2	20.1	104.7
X1	107.0	107.5	100.0	76.0	74.3	95.5			
Y1	112.0	119.8	104.7				25.3	19.5	125.0
E2	104.0	102.7	97.2	70.5	77.3	88.6	18.6	19.1	91.9
G2	108.0	110.3	100.9	72.0	71.2	90.5	19.7	19.4	97.3
J2		105.5			78.0				
L2	101.0	103.7	94.4						
M2	118.0	117.5	110.3				24.0	22.7	118.6
N2	104.0	102.8	97.2	89.2	91.8	112.1			
P2	107.0	104.3	100.0	80.0	84.3	100.5			
Q2		102.0			78.0			19.5	
W2	107.0	107.2	100.0	71.9	71.5	90.4			
X2	104.0	101.5	97.2						
Y2	107.0	104.8	100.0	91.6	89.5	115.1			
I3		114.0						17.9	
J3	102.0	101.2	95.3	68.0	69.3	85.5			
K3	105.0	103.0	98.1	66.0	64.7	83.0			
L3	108.0	112.3	100.9	93.0	98.7	116.9			
M3	102.0	101.2	95.3		78.3		22.0	20.8	108.7
N3	108.0	106.2	100.9	81.0	82.3	101.8			
U3	110.0	107.2	102.8	92.3	89.5	116.0			
V3	103.0	104.5	96.2	94.0	92.2	118.1			
W3	108.0	110.2	100.9	75.0	68.8	94.3		17.3	
Y3	104.0	105.0	97.2	86.0	83.3	108.1	22.0	22.0	108.7
D4	111.0	103.8	103.7						
E4	108.0	108.2	100.9	69.0	68.0	86.7			
G4	103.0	102.8	96.2	73.0	73.2	91.7	20.2	20.5	99.8
H4	99.0	102.0	92.5	74.0	71.8	93.0			
N4	108.0	106.3	100.9				21.1	21.0	104.3
R4	111.0	111.0	103.7					18.9	
S4		105.8						18.5	
W4	125.0	110.3	116.8	89.2		112.1	21.7	22.7	107.2
X4	102.0	106.0	95.3	68.0	69.0	85.5	20.0	19.0	98.8
Y4	104.0	108.7	97.2					17.6	
FKBG	107.2	107.0	100.2	79.6	79.6	100.0	21.0	20.2	103.8

Note B is given in the appendix.

Table XII

Averages of Mill Quality Data for NOV-DEC, 1989 - 42 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	5.7	5.7	96.4	42.3	42.3	100.0	11.5	11.5	97.6
E1		4.9			42.1			11.8	
K1	6.0	6.0	101.5	42.1	42.1	99.5	11.8	11.4	100.1
L1	6.9	6.7	116.7	42.3	42.5	99.9	11.9	12.1	101.0
M1	6.3	6.3	106.6	42.2	42.2	99.8	10.8	11.5	91.6
O1		5.8			42.8			11.2	
Q1	5.2	5.1	88.0	42.2	42.5	99.6	12.6	12.0	106.9
R1	6.9	6.7	116.7	42.1	42.1	99.5	11.6	12.1	98.4
S1	6.6	6.7	111.7	42.2	42.2	99.6	12.0	12.0	101.8
U1		5.4			42.8			12.3	
V1	6.5	6.5	110.0	42.6	42.6	100.6	11.8	11.8	100.1
W1	6.6	6.5	111.7	41.6	41.7	98.3	11.0	11.2	93.3
X1	5.6	5.6	94.7	41.2	41.7	97.2	11.8	12.1	100.1
Y1	6.4	6.4	108.3	41.7	41.9	98.6	11.4	11.7	96.7
E2	6.5	6.3	110.0	42.1	42.1	99.5	11.2	12.2	95.0
G2	6.0	6.2	101.5	42.0	42.2	99.2	11.2	11.4	95.0
J2		5.5			42.0			12.8	
L2	6.0	6.1	101.5	42.2	42.3	99.7	11.4	11.3	96.7
M2	6.6	6.3	111.7	42.2	42.2	99.8	12.1	12.1	102.6
N2	6.4	6.4	108.3	42.3	42.4	100.0	12.3	12.5	104.3
P2	4.3	5.5	72.7	42.6	42.3	100.7	10.2	10.9	86.5
Q2	6.0	6.0	101.5	42.1	42.1	99.5	12.2	12.3	103.5
W2	6.0	6.0	101.5	42.2	42.2	99.8	11.2	11.3	95.0
X2	5.6	6.0	94.7	42.5	42.4	100.4	11.7	12.0	99.3
Y2	5.8	5.9	98.1	43.1	42.9	101.8	12.3	11.7	104.3
J3	5.4	5.3	91.4	41.9	42.1	98.9	12.0	11.9	101.8
K3		5.2		43.1	43.1	101.8	12.4	12.1	105.2
L3	5.9	5.8	99.8	42.7	43.0	100.8	11.4	11.8	96.7
M3	5.2	5.0	88.0	42.7	42.9	100.8	12.9	12.8	109.4
N3	5.6	5.5	94.7	42.3	42.3	100.0	11.9	12.0	101.0
U3	5.9	5.9	99.8	42.9	42.7	101.2	10.9	11.0	92.5
V3	5.8	6.1	98.1	42.3	42.3	100.0	11.1	10.8	94.2
W3		5.8		43.1	42.7	101.8	12.2	12.2	103.5
Y3	5.9	5.9	99.8	42.2	42.1	99.6	11.8	11.8	100.1
D4		5.8		42.3	42.5	99.9	11.1	11.5	94.2
E4		4.9		43.2	43.3	102.0	12.5	12.3	106.0
G4	5.9	5.9	99.8	42.0	42.1	99.3	11.8	11.7	100.1
H4	5.2	5.4	88.0	42.1	42.0	99.3	11.9	11.7	101.0
N4	6.8	7.0	115.0	42.1	42.1	99.5	11.4	11.1	96.7
R4	5.2	5.2	88.0	42.6	42.4	100.5	12.5	12.3	106.0
S4	6.2	6.2	104.9	42.1	42.1	99.5	11.8	11.2	100.1
W4	5.8	6.2	98.1	41.5	41.8	98.1	11.9	11.9	101.0
X4	5.6	5.4	94.7	42.3	42.1	100.0	11.3	11.6	95.9
Y4	5.2	5.2	88.0	42.2	42.3	99.6	12.5	12.8	106.0
FKBG	5.9	5.9	100.3	42.3	42.3	99.9	11.7	11.8	99.5

Notes A and B are given in the appendix.

Table XII (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 42 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	112.0	110.8	104.6	89.0	86.4	111.6	23.0	22.4	112.9
E1		111.0			75.5				
K1	103.0	103.2	96.2				19.7	20.4	96.7
L1	101.0	103.0	94.3				20.7	20.5	101.6
M1	111.0	107.2	103.6				18.9	18.8	92.8
O1		113.3			73.0				
Q1	112.0	113.0	104.6					19.4	
R1	109.0	106.5	101.8				20.6	20.9	101.2
S1	102.0	102.3	95.2				20.3	20.3	99.7
U1		106.6			80.5			21.9	
V1		120.0			90.4				
W1	105.0	105.0	98.0				20.7	20.1	101.6
X1	108.0	107.3	100.8	78.0	75.0	97.8			
Y1	108.0	119.2	100.8				20.1	20.4	98.7
E2	104.0	103.0	97.1	73.5	75.9	92.2		18.9	
G2	108.0	109.8	100.8	67.0	71.3	84.0		19.5	
J2		104.0			77.0				
L2	105.0	103.2	98.0	83.0		104.1			
M2	130.0	118.7	121.4	77.0		96.6	22.0	23.0	108.0
N2	104.0	103.0	97.1	91.0	90.8	114.1			
P2	104.0	105.2	97.1		84.1				
Q2	103.0	102.0	96.2	70.0	78.0	87.8		19.5	
W2	105.0	107.7	98.0	71.0	71.8	89.0			
X2	99.0	102.2	92.4	72.0		90.3			
Y2	103.0	105.5	96.2	89.9	90.0	112.7			
J3	102.0	101.7	95.2	118.0	69.3	148.0			
K3	103.0	103.5	96.2	70.0	64.7	87.8			
L3	111.0	110.7	103.6	92.5	97.1	116.0			
M3	101.0	101.2	94.3		79.0		24.2	21.2	118.8
N3	106.0	106.0	99.0	82.0	81.5	102.8			
U3	109.0	107.5	101.8	90.8	90.4	113.9			
V3	103.0	104.2	96.2	107.0	93.6	134.2			
W3	108.0	110.0	100.8	82.0	70.2	102.8		17.3	
Y3	107.0	104.8	99.9	87.0	84.3	109.1	22.0	22.2	108.0
D4	104.0	105.7	97.1						
E4	139.0	108.3	129.8	70.0	68.2	87.8			
G4	102.0	102.8	95.2	75.0	73.5	94.0		20.5	
H4	101.0	101.6	94.3	73.0	72.4	91.5			
N4	107.0	106.3	99.9				21.4	21.0	105.1
R4	108.0	111.8	100.8					18.8	
S4	107.0	105.6	99.9				18.9	18.4	92.8
W4	124.0	112.8	115.8		89.2		23.8	22.4	116.9
X4	104.0	105.2	97.1	72.0	68.5	90.3	19.4	19.4	95.3
Y4	105.0	108.5	98.0					17.7	
FKBG	107.4	107.1	100.2	81.8	79.7	102.5	21.0	20.4	103.3

Note B is given in the appendix.

Table XIII

Averages of Mill Quality Data for JUL-AUG, 1989 - 69 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	6.9	6.9	108.5	69.0	68.9	99.3	18.5	18.3	97.2
K1	6.9	6.9	108.5	69.2	69.2	99.7	19.3	19.6	101.4
L1		6.4			69.8			19.3	
M1	6.4	6.3	100.7	69.6	69.4	100.3	17.9	19.4	94.0
O1	6.2	6.0	97.5	70.2	70.0	101.1	19.3	18.8	101.4
Q1	5.6	5.7	88.1	69.2	69.5	99.7	19.5	18.5	102.4
U1	6.4	6.5	100.7	70.6	70.0	101.6	19.9	19.8	104.5
V1	5.7	5.7	89.7	69.4	70.3	100.0	18.7	18.9	98.2
W1	7.0	6.8	110.1	68.4	68.4	98.5	19.1	18.8	100.3
X1	5.8	6.0	91.2	67.3	68.5	96.9	19.4	20.0	101.9
Y1		6.7			69.3			20.0	
E2	6.8	6.5	107.0	69.1	69.1	99.5	18.6	18.4	97.7
G2	6.3	6.4	99.1	69.1	69.3	99.5	17.9	17.8	94.0
L2	6.4	6.9	100.7	69.4	69.4	100.0	20.1	19.7	105.6
M2	7.6	7.5	119.5	69.2	69.2	99.7	18.7	19.2	98.2
P2	6.3	6.4	99.1	69.4	69.4	99.9	18.9	18.4	99.3
W2	6.9	7.0	108.5	69.2	69.3	99.7	18.1	18.4	95.1
Y2	6.1	6.1	96.0	70.1	69.8	100.9	19.6	19.6	103.0
I3	5.8	6.0	91.2	69.2	69.2	99.7	18.1	18.2	95.1
J3	6.5	6.5	102.2	69.0	69.5	99.3	18.8	18.9	98.8
L3	6.1	5.7	96.0	69.4	69.6	99.9	18.2	18.8	95.6
N3	5.6	5.6	88.1	69.4	69.4	100.0	19.5	19.5	102.4
U3		6.7			70.0			17.4	
W3		5.8		70.8	69.8	102.0	20.2	20.2	106.1
D4		6.3		69.0	69.6	99.4	19.3	18.5	101.4
E4		5.4		70.9	70.7	102.1	19.7	19.7	103.5
H4	6.8	6.5	107.0	68.8	68.8	99.1	19.6	19.4	103.0
N4	6.8	7.2	107.0	69.2	69.2	99.7	14.1	18.1	74.1
S4	6.3	6.3	99.1	69.0	69.5	99.4	19.6	19.6	103.0
X4		5.9			69.7			19.4	
FKBG	6.4	6.4	100.7	69.4	69.4	99.9	18.9	19.0	99.1

Notes A and B are given in the appendix.

Table XIII (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 69 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	148.0	146.0	100.9	119.0	118.2	93.5	31.0	31.3	99.6
K1	140.0	139.2	95.5				33.4	32.2	107.3
L1		135.2						33.1	
M1	146.0	144.5	99.6				34.7	32.0	111.5
O1	143.0	138.5	97.5	117.0	115.1	91.9			
Q1	148.0	148.8	100.9				29.9	30.9	96.1
U1	146.0	144.2	99.6		121.8		31.9	32.6	102.5
V1	174.0	185.3	118.7	145.0	154.8	113.9			
W1	141.0	142.7	96.2				32.3	30.4	103.8
X1	160.0	155.3	109.1	124.0	121.2	97.4			
Y1		156.6						30.0	
E2	156.0	146.2	106.4	126.0	133.8	99.0	30.9		99.3
G2	155.0	158.2	105.7	121.0	118.0	95.1	33.4	31.7	107.3
L2	139.0	137.8	94.8						
M2	166.0	148.3	113.2				34.5	32.8	110.9
P2	145.0	144.5	98.9	136.0	139.9	106.9			
W2	151.0	153.3	103.0	125.0	122.0	98.2			
Y2	137.0	146.0	93.4	140.0	145.6	110.0			
I3	149.0	149.3	101.6				28.9	28.7	92.9
J3	128.0	135.7	87.3		122.8				
L3	152.0	154.8	103.7	151.0	150.6	118.7			
N3	150.0	147.0	102.3	107.0	133.2	84.1			
U3		144.0			149.4				
W3	154.0	154.0	105.0	126.0	107.8	99.0		24.9	
D4	143.0	148.7	97.5						
E4	137.0	138.2	93.4	111.0	110.7	87.2			
H4	130.0	130.2	88.7	116.0	125.6	91.2			
N4	152.0	150.3	103.7				31.5	32.1	101.2
S4	142.0	145.5	96.9				28.4	28.9	91.3
X4		135.7			122.9			29.0	
FKBG	147.4	146.6	100.5	126.0	127.3	99.0	31.7	31.1	102.0

Note B is given in the appendix.

Table XIV

Averages of Mill Quality Data for SEP-OCT, 1989 - 69 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	6.7	6.9	105.5	69.1	68.9	99.5	18.4	18.4	96.8
K1	6.9	6.9	108.6	69.1	69.2	99.6	19.8	19.5	104.2
L1		6.4			69.8			19.0	
M1		6.3			69.5			18.9	
O1	6.1	6.0	96.0	69.5	70.1	100.0	19.5	18.9	102.6
Q1	5.6	5.7	88.2	69.2	69.5	99.7	19.0	18.6	100.0
U1	6.3	6.4	99.2	70.0	70.2	100.9	19.2	19.8	101.1
V1	5.9	5.7	92.9	70.4	70.1	101.4	19.4	18.9	102.1
W1	7.2	7.0	113.4	67.0	68.4	96.6	19.3	18.7	101.6
X1	6.0	6.0	94.5	67.4	68.3	97.1	19.1	20.0	100.5
Y1	6.7	6.7	105.5	68.7	69.3	99.0	19.5	20.1	102.6
E2	6.7	6.6	105.5	69.2	69.1	99.7	18.6	18.5	97.9
G2	6.5	6.4	102.3	69.2	69.2	99.6	17.5	17.8	92.1
L2	6.8	6.9	107.1	69.4	69.4	100.0	19.3	19.8	101.6
M2	7.6	7.6	119.6	69.2	69.2	99.7	19.2	19.1	101.1
P2	6.4	6.4	100.8	69.4	69.4	99.9	18.7	18.5	98.4
W2	7.0	7.0	110.2	69.2	69.3	99.7	18.2	18.3	95.8
Y2	6.2	6.1	97.6	69.9	69.8	100.7	19.9	19.6	104.7
I3	6.0	6.0	94.5	69.2	69.2	99.7	18.1	18.1	95.3
J3		6.5		68.8	69.3	99.1	18.9	19.0	99.5
L3	6.0	5.8	94.5	69.3	69.4	99.9	18.2	18.8	95.8
N3	5.5	5.6	86.6	69.6	69.4	100.3	19.2	19.6	101.1
U3		6.7			70.0			17.4	
W3		5.8		70.8	70.0	102.0	19.8	20.2	104.2
D4		6.2		69.0	69.5	99.4	17.9	18.9	94.2
E4		5.4		70.9	70.8	102.1	20.4	19.7	107.4
H4	7.1	6.4	111.8	68.6	68.8	98.8	20.2	19.4	106.3
N4	6.8	7.0	107.1	69.2	69.2	99.7	17.2	17.0	90.5
S4		6.3			69.3			19.6	
X4	5.9	5.9	92.9	69.4	69.8	100.0	18.9	19.3	99.5
FKBG	6.5	6.4	101.5	69.3	69.4	99.8	19.0	19.0	99.9

Notes A and B are given in the appendix.

Table XIV (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 69 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	148.0	146.5	100.7	121.0	118.0	94.8	32.0	31.1	102.9
K1	141.0	138.5	96.0				33.4	32.3	107.4
L1		134.5						32.2	
M1		145.0						32.9	
O1	141.0	139.0	96.0	120.0	116.1	94.1			
Q1	141.0	148.8	96.0					30.8	
U1	149.0	144.2	101.4		124.3		32.5	33.0	104.5
V1	178.0	183.0	121.1	144.0	152.8	112.9			
W1	150.0	141.5	102.1				33.4	30.1	107.4
X1	154.0	157.5	104.8	129.0	121.8	101.1			
Y1	144.0	156.8	98.0				32.1	29.8	103.2
E2	156.0	147.2	106.2	124.0	131.8	97.2	30.7	30.9	98.7
G2	152.0	158.3	103.4	115.0	119.2	90.1	31.6	32.1	101.6
L2	139.0	138.2	94.6						
M2	164.0	152.5	111.6				35.0	33.2	112.5
P2	144.0	144.3	98.0	139.0	140.6	108.9			
W2	156.0	152.7	106.2	121.0	122.2	94.8			
Y2	141.0	144.2	96.0	142.0	145.1	111.3			
I3	147.0	149.5	100.0				28.6	28.7	91.9
J3	133.0	134.3	90.5		123.4				
L3	156.0	153.3	106.2	147.0	149.1	115.2			
N3	160.0	148.0	108.9	136.0	130.2	106.6			
U3		144.0			149.4				
W3	145.0	155.5	98.7	121.0	111.2	94.8		24.9	
D4	155.0	147.0	105.5						
E4	138.0	138.3	93.9	112.0	111.5	87.8			
H4	127.0	130.2	86.4	125.0	123.2	98.0			
N4	155.0	151.2	105.5				32.7	32.0	105.1
S4		144.3						28.7	
X4	137.0	135.8	93.2	127.0	122.9	99.5	30.7	29.0	98.7
FKBG	148.1	146.9	100.8	128.2	127.6	100.5	32.1	31.1	103.1

Note B is given in the appendix.

Table XV

Averages of Mill Quality Data for NOV-DEC, 1989 - 69 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	6.8	6.9	106.8	69.0	69.0	99.5	18.1	18.4	95.3
K1	6.9	6.9	108.4	69.1	69.2	99.6	19.2	19.6	101.1
L1		6.5			69.8			18.9	
M1		6.3			69.5			18.9	
O1	6.1	6.0	95.8	70.2	70.0	101.1	19.4	19.1	102.1
Q1	5.7	5.6	89.6	69.2	69.4	99.8	19.5	18.7	102.7
U1	6.4	6.3	100.6	69.9	70.1	100.8	19.4	19.6	102.1
V1	5.8	5.8	91.1	69.9	70.1	100.7	19.4	19.0	102.1
W1	7.3	7.1	114.7	68.3	68.1	98.4	19.3	18.6	101.6
X1	5.9	6.0	92.7	67.4	68.2	97.1	19.1	19.8	100.6
Y1	6.6	6.7	103.7	68.6	69.2	98.9	19.4	20.0	102.1
E2	6.8	6.6	106.8	69.2	69.2	99.7	18.6	18.5	97.9
G2	6.2	6.4	97.4	69.2	69.2	99.7	17.5	17.8	92.1
L2	6.8	6.9	106.8	69.4	69.4	100.1	19.7	19.8	103.7
M2	7.4	7.6	116.3	69.3	69.2	99.9	19.4	19.1	102.1
P2	5.5	6.4	86.4	69.5	69.4	100.1	17.6	18.5	92.7
W2	7.0	7.0	110.0	69.2	69.3	99.7	18.2	18.3	95.8
Y2	6.1	6.1	95.8	70.0	69.8	100.8	19.8	19.7	104.2
I3	6.1	5.9	95.8	69.2	69.2	99.7	18.1	18.1	95.3
J3	6.6	6.4	103.7	68.9	69.1	99.3	18.3	19.0	96.3
L3	6.0	5.9	94.3	69.3	69.4	99.9	18.0	18.6	94.8
N3	5.7	5.6	89.6	69.5	69.4	100.2	19.4	19.6	102.1
W3		5.8		70.7	70.2	101.9	19.8	20.1	104.2
D4		6.3		68.9	69.3	99.3	19.7	19.0	103.7
E4		5.3		70.9	70.9	102.1	20.4	19.8	107.4
H4	6.8	6.4	106.8	68.7	68.8	99.0	19.1	19.5	100.6
N4	6.9	6.9	108.4	69.2	69.2	99.7	16.7	16.6	87.9
S4		6.3			69.3			19.6	
X4	6.4	6.0	100.6	69.3	69.7	99.9	18.0	19.3	94.8
FKBG	6.4	6.4	101.0	69.3	69.4	99.9	18.9	19.0	99.4

Notes A and B are given in the appendix.

Table XV (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 69 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	146.0	146.3	99.1	133.0	118.3	104.1	34.0	31.3	108.5
K1	144.0	139.0	97.7				31.2	32.4	99.6
L1		133.0						33.7	
M1		145.0						32.9	
O1	140.0	140.0	95.0	116.0	116.9	90.8			
Q1	141.0	147.2	95.7					30.9	
U1	146.0	144.2	99.1		127.5		32.6	33.5	104.1
V1		182.2			151.3				
W1	148.0	143.0	100.5				35.9	30.3	114.6
X1	154.0	157.2	104.5	134.0	122.8	104.8			
Y1	138.0	154.0	93.7				32.3	30.5	103.1
E2	150.0	148.8	101.8	124.0	130.3	97.0		30.8	
G2	151.0	158.2	102.5	106.0	119.2	82.9		32.2	
L2	140.0	138.3	95.0	147.0		115.0			
M2	164.0	155.3	111.3	123.0		96.2	34.0	33.7	108.5
P2	148.0	144.3	100.5	144.0	141.5	112.7			
W2	156.0	154.0	105.9	119.0	122.5	93.1			
Y2	137.0	143.7	93.0	140.0	143.0	109.5			
I3	143.0	149.0	97.1				29.6	28.8	94.5
J3	138.0	132.0	93.7	124.0	124.5	97.0			
L3	161.0	154.0	109.3	146.0	148.4	114.2			
N3	147.0	149.2	99.8	136.0	129.5	106.4			
W3	147.0	154.3	99.8	129.0	113.8	100.9		24.9	
D4	147.0	148.3	99.8						
E4	142.0	138.0	96.4	114.0	112.2	89.2			
H4	129.0	129.4	87.6	128.0	122.8	100.2			
N4	153.0	152.0	103.9				34.6	32.0	110.4
S4		144.3						28.7	
X4	136.0	135.4	92.3	126.0	124.3	98.6	28.3	29.6	90.3
FKBG	145.8	147.3	99.0	128.8	127.8	100.8	32.5	31.3	103.7

Note B is given in the appendix.

Table XVI

Averages of Mill Quality Data for JUL-AUG, 1989 - 90 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1	6.7		100.6	90.2		99.6	24.2		96.7
L1	7.0		105.2	62.3		68.8	17.0		67.9
O1	6.1	5.9	91.6	91.7	91.4	101.2	25.2	24.8	100.6
Q1	5.8	6.0	87.1	89.2	90.4	98.5	25.0	23.8	99.8
U1	5.9	6.4	88.6	92.2	91.6	101.8	25.5	25.1	101.8
X1	8.2	8.4	123.2	88.3	90.5	97.5	25.4	26.6	101.4
Y1		6.8			90.5			25.8	
G2	6.3	6.5	94.6	90.2	90.3	99.7	23.9	23.5	95.5
L2		7.3			90.4			25.9	
M2	7.5	7.5	112.7	90.3	90.4	99.7	24.2	25.0	96.7
P2	6.8	6.8	102.2	90.5	90.5	99.9	25.1	24.8	100.2
I3	5.8	6.0	87.1	90.3	90.1	99.7	23.8	23.9	95.1
J3	6.3	7.1	94.6	89.6	90.1	99.0	24.8	25.4	99.1
L3	6.0	5.8	90.1	90.2	90.5	99.6	23.5	24.5	93.9
N3		5.8			90.5			26.5	
N4	6.9		103.7	90.3		99.7	21.8		87.1
FKBG	6.6	6.7	98.6	88.1	90.6	97.3	23.8	25.0	95.1

Notes A and B are given in the appendix.

Table XVI (Cont)

Averages of Mill Quality Data for JUL-AUG, 1989 - 90 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1	180.0		101.9	164.0		99.0	47.0		114.2
L1	131.0		74.1				29.0		70.5
O1	169.0	167.8	95.7	162.0	161.5	97.7			
Q1	165.0	173.6	93.4				42.6	42.5	103.5
U1	189.0	187.2	107.0		152.0			44.2	
X1	194.0	187.8	109.8	149.0	140.7	89.9			
Y1		172.4						39.0	
G2	178.0	182.5	100.7	151.0	154.2	91.1	41.7	41.1	101.4
L2		173.3							
M2	212.0	179.5	120.0				44.0	41.7	106.9
P2	160.0	165.2	90.6	170.0	171.5	102.6			
I3	19.0	190.7	10.8				39.9	40.8	97.0
J3	144.0	152.7	81.5	185.0	174.6	111.6			
L3	193.0	193.6	109.2	189.0	198.0	114.0			
N3		171.2			167.8				
N4	190.0		107.5				42.6		103.5
FKBG	163.4	176.7	92.5	167.1	165.7	100.8	41.0	41.1	99.6

Note B is given in the appendix.

Table XVII

Averages of Mill Quality Data for SEP-OCT, 1989 - 90 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1		6.7			90.2			24.2	
L1	7.0	7.0	105.7	62.4	62.3	69.3	18.0	17.0	72.6
O1	5.9	5.9	89.1	90.6	91.6	100.5	25.8	24.9	104.0
Q1		5.9			90.1			24.0	
U1	6.0	6.3	90.6	91.9	91.7	101.9	24.1	25.2	97.2
X1	8.5	8.3	128.4	88.5	90.3	98.1	25.5	26.3	102.8
Y1	6.8	6.8	102.7	89.9	90.4	99.7	26.0	25.9	104.8
G2	6.5	6.5	98.2	90.2	90.3	100.0	22.5	23.5	90.7
L2	6.8	7.3	102.7	90.3	90.4	100.1	25.9	25.8	104.4
M2	7.4	7.5	111.8	90.3	90.4	100.2	24.4	24.8	98.4
P2	6.6	6.8	99.7	90.6	90.5	100.5	24.9	24.7	100.4
I3	5.9	5.9	89.1	90.4	90.3	100.3	23.8	23.8	96.0
J3		7.0		89.6	89.9	99.4	25.4	25.3	102.4
L3	6.0	5.8	90.6	90.1	90.5	100.0	22.4	24.3	90.3
N3	5.6	5.8	84.6	90.5	90.5	100.4	25.8	26.5	104.0
N4	6.9	6.9	104.2	90.3	90.3	100.2	21.9	21.8	88.3
FKBG	6.6	6.6	99.8	88.2	90.2	97.9	24.0	24.8	96.9

Notes A and B are given in the appendix.

Table XVII (Cont)

Averages of Mill Quality Data for SEP-OCT, 1989 - 90 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1		180.0			164.0			47.0	
L1	123.0	131.0	70.4				26.3	29.0	63.9
O1	168.0	167.5	96.2	139.0	161.3	83.0			
Q1		171.6						42.7	
U1	193.0	186.7	110.5		152.0		46.4	44.2	112.8
X1	192.0	189.0	109.9		142.7				
Y1	179.0	173.0	102.5				43.1	38.4	104.7
G2	189.0	181.5	108.2	161.0	154.0	96.1	44.4	41.3	107.9
L2	174.0	173.8	99.6						
M2	208.0	186.3	119.1				43.0	42.2	104.5
P2	162.0	164.7	92.8	166.0	173.2	99.1			
I3	187.0	162.2	107.1				39.5	40.8	96.0
J3	150.0	151.3	85.9	142.0	180.6	84.8			
L3	189.0	193.5	108.2	188.0	196.5	112.2			
N3	168.0	171.2	96.2	158.0	167.8	94.3			
N4	192.0	190.0	109.9				43.0	42.6	104.5
FKBG	176.7	174.6	101.2	159.0	167.5	94.9	40.8	41.2	99.2

Note B is given in the appendix.

Table XVIII

Averages of Mill Quality Data for NOV-DEC, 1989 - 90 LB Kraft Linerboard

Code	Moisture Content Percent			Adj. Basis Wt. *A Lb/M Sq Ft			Caliper Mil		
	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B	Cur. Av.	Cum. Av.	Ind. *B
C1		6.7			90.2			24.2	
L1	6.8	7.0	102.7	62.5	62.4	69.6	17.5	17.5	71.1
O1	6.2	5.9	93.7	91.5	91.5	101.9	25.6	25.1	104.1
Q1	5.9	5.9	89.1	90.3	90.2	100.6	25.2	24.0	102.4
U1	6.2	6.2	93.7	91.9	91.7	102.4	25.0	24.9	101.6
X1		8.4			90.1			26.2	
Y1	6.8	6.8	102.7	91.4	90.2	101.8	26.2	25.9	106.5
G2	6.5	6.5	98.2	90.3	90.3	100.6	23.1	23.3	93.9
L2	7.4	7.2	111.8	89.8	90.4	100.0	25.9	25.8	105.3
M2	7.4	7.5	111.8	90.5	90.4	100.8	25.6	24.7	104.1
P2	6.4	6.8	96.7	90.8	90.5	101.2	23.2	24.7	94.3
I3	6.3	5.9	95.2	90.2	90.3	100.5	23.2	23.8	94.3
J3	6.8	7.0	102.7	89.9	89.7	100.1	24.4	25.4	99.2
L3	6.1	5.9	92.2	90.5	90.3	100.9	21.6	23.7	87.8
N3	5.8	5.7	87.6	90.5	90.5	100.8	26.2	26.5	106.5
N4	6.9	6.9	104.3	90.3	90.3	100.6	20.6	21.9	83.7
FKBG	6.5	6.6	98.8	88.6	89.7	98.7	23.8	24.6	96.8

Notes A and B are given in the appendix.

Table XVIII (Cont)

Averages of Mill Quality Data for NOV-DEC, 1989 - 90 LB Kraft Linerboard

Code	Burst PSIG Cur. Av.	Burst PSIG Cum. Av.	Burst PSIG Ind. *B	CD Ring Crush Lb. Cur. Av.	CD Ring Crush Lb. Cum. Av.	CD Ring Crush Lb. Ind. *B	CD STFI Lb/In. Cur. Av.	CD STFI Lb/In. Cum. Av.	CD STFI Lb/In. Ind. *B
C1		180.0			164.0			47.0	
L1	127.0	127.0	72.6				28.9	27.6	70.2
O1	166.0	168.7	94.9	144.0	156.7	86.5			
Q1	174.0	172.0	99.5					43.1	
U1	189.0	187.5	108.1		152.0		42.4	45.3	103.0
X1		189.2			142.2				
Y1	197.0	174.0	112.7				43.8	39.2	106.3
G2	179.0	183.0	102.4	144.0	156.0	86.5		42.1	
L2	173.0	172.6	99.0	185.0		111.2			
M2	196.0	194.3	112.1				40.0	42.3	97.1
P2	175.0	163.7	100.1	189.0	170.9	113.6			
I3	185.0	159.8	105.8				38.9	40.8	94.5
J3	158.0	150.7	90.4		177.9				
L3	202.0	194.8	115.5	193.0	195.2	116.0			
N3	175.0	169.8	100.1	155.0	164.4	93.1			
N4	194.0	191.0	111.0				45.0	42.8	109.3
FKBG	177.9	174.8	101.7	168.3	166.4	101.2	39.8	41.2	96.7

Note B is given in the appendix.

TABLE XIX
DATA ON CONDITIONING AND TESTING ENVIRONMENTS
JUL-AUG, SEP-OCT, NOV-DEC, 1989

	Conditioning Environment				Testing Environment	
		Procedure				
Code	Are Quality Samples Conditioned Before Testing?	Time	Temp., °F	RH, %	Are Quality Samples Tested Under Controlled Conditions of Temperature and humidity?	
C1	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
E1	NO	--	--	--	YES: 72 ±2°F;	50 ±2 % RH
I1	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
K1	YES	7	0	0	YES: 72 ±2°F;	50 ±5 % RH
L1	NO	--	--	--	NO	
M1	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
O1	YES	10	0	0	YES: 72 ±2°F;	50 ±2 % RH
Q1	NO	--	--	--	YES: 70 ±4°F;	50 ±5 % RH
R1	NO	--	--	--	NO	
S1	NO	--	--	--	YES: 73 ±3°F;	50 ±5 % RH
U1	NO	--	--	--	YES: 72 ±3°F;	50 ±2 % RH
V1	NO	--	--	--	YES: 73 ±3°F;	50 ±5 % RH
W1	YES	15	0	0	YES: 73 ±2°F;	50 ±1 % RH
X1	NO	--	--	--	YES: 70 ±2°F;	50 ±2 % RH
Y1	NO	--	--	--	YES: 0 ±0°F;	0 ±0 % RH
D2	NO	--	--	--	NO	
E2	NO	--	--	--	NO	
G2	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
I2	NO	--	--	--	YES: 73 ±4°F;	50 ±2 % RH
J2	NO	--	--	--	YES: 72 ±3°F;	50 ±2 % RH
K2	YES	10	0	0	YES: 72 ±2°F;	50 ±2 % RH
L2	NO	--	--	--	YES: 72 ±5°F;	50 ±5 % RH
M2	NO	--	--	--	YES: 0 ±0°F;	0 ±0 % RH
N2	NO	--	--	--	YES: 73 ±3°F;	50 ±2 % RH
P2	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
Q2	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
W2	NO	--	--	--	NO	
X2	NO	--	--	--	YES: 72 ±5°F;	50 ±5 % RH
Y2	NO	--	--	--	YES: 73 ±4°F;	50 ±2 % RH
F3	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
I3	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
J3	NO	--	--	--	NO	
K3	NO	--	--	--	NO	
L3	NO	--	--	--	YES: 73 ±3°F;	50 ±2 % RH
M3	NO	--	--	--	YES: 72 ±3°F;	50 ±2 % RH
N3	NO	--	--	--	YES: 72 ±3°F;	50 ±2 % RH
U3	NO	--	--	--	YES: 73 ±4°F;	50 ±2 % RH
V3	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
W3	NO	--	--	--	NO	
Y3	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
D4	YES	0	0	0	YES: 73 ±2°F;	50 ±2 % RH
E4	NO	--	--	--	NO	
G4	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
H4	NO	--	--	--	NO	
J4	NO	--	--	--	YES: 70 ±2°F;	50 ±2 % RH
M4	YES	0	0	0	YES: 73 ±2°F;	50 ±2 % RH
N4	NO	--	--	--	NO	
R4	NO	--	--	--	YES: 70 ±4°F;	50 ±5 % RH
S4	NO	--	--	--	YES: 73 ±2°F;	50 ±2 % RH
W4	NO	--	--	--	YES: 0 ±0°F;	0 ±0 % RH
X4	NO	--	--	--	YES: 72 ±2°F;	50 ±2 % RH
Y4	NO	--	--	--	YES: 70 ±4°F;	50 ±5 % RH

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APPENDIX

NOTES A and B USED IN TABULATIONS OF MILL DATA

Notes A and B used in the tables of mill data are given below; these notes define the procedure used in calculating adjusted basis weight, machine index, and C.K.P.G. index. It should be stressed that each formula is applicable only to a specific shysical property of a specific physical property of a specific grade weight of linerboard.

NOTE A: Adjusted basis weight (ABW) = reported weight (RBW) a adjusted to moisture content of 7.8%:

ABW = RBW [(100 - reported moisture contene,%) / (100 - 7.8)]

NOTE B: Machine index (%) =

[(current machine average / cumulative C.K.P.G. average) * 100]

Where Cumulative C.K.P.G. average =

[CFKBGA'A for previous six periods, excluding current CFKBGA / 6] C.K.P.G. index (%) =

[(current C.K.P.G. average / cumulative C.K.P.G. aveage) * 100]

Where Current C.K.P.G. average =

[CMA's for current period for all machines / number of machines]

CMA = current machine average for a specific physical property of a specific linerboard grade weight obtained during a given period on a specific machine.

CFKBGA = current C.K.P.G. average for a specific physical property of a specific linerboard grade weight obtained during a given period.